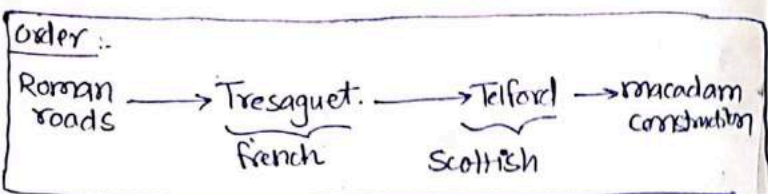


HIGHWAY ENGINEERING

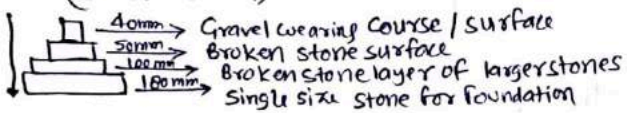


- ① Roman roads :
- Stone block used
 - No Gradient
 - High Thickness (0.75-1.2m)

② Tresaguet roads : modification in roman roads (French roads)

- Drainage provision (slope given)
- Subgrade moisture condition
- Thickness $\rightarrow$ 30cm.

③ Telford roads (Scottish road) • slope : 1 in 45



④ Macadam construction : Different from all other methods (1st time who suggested heavy foundation not required.)

- slope : 1 in 36 (subgrade drainage)
- Subgrade Compaction.
- size of Broken stone for top layer



- Total Thickness - 25cm (uniform) from edge to centre.

Jai Kar committee (1927) (i) central Govt. should - take care of roads in national interest.

- ② Long term planning (20 year plans)
- ③ Semi official Technical Body (IRC, 1934)
- ④ addition tax (duty on MS, vehicle tax) $\rightarrow$ CRF
- ⑤ CRRI, 1950 $\rightarrow$ for R&D
- ⑥ Roorki

Nagpur Road plan (1943-63) : $\frac{16 \text{ km}^2}{100 \text{ km}^2}$

• Based on Geographical, Agriculture, Population

+ 15% allowance $\rightarrow$ Agriculture, Industrial development

- assuming star-grid pattern, this plan developed
- $NH + SH + MDR = ?$
 $ODR + VR = ?$



Bombay Road plan (1961-81) : $\frac{32 \text{ km}^2}{100 \text{ km}^2}$ ⑤ $\rightarrow$ 4 Express way

- Traffic eng. cell in each state
- Fund for Highway $\rightarrow$ direct $\rightarrow$ motor vehicle
indirect (betterment levy, cess on land revenue, toll, tax on HSD for vehicle motor)

Short coming of Nagpur, Bombay Plan :-

- 1- plans were not part of total transportation plan of country.
- 2- not concieve to meet need of freight & passenger movement by road.

Welfare road plan :- (1981-2001) $\frac{81 \text{ km}^2}{100 \text{ km}^2}$

- energy conservation, environment, quality of roads consideer.
- 3 roads $\rightarrow$ Primary (Expressway + NH)
Secondary (SH + MDR)
Tertiary (ODR + VR)

$$NH = \frac{\text{Area}}{50}$$

$$SH < \frac{A}{25}$$

$$62.5 \times T (\geq 5000) - NH$$

$$MDR < \frac{A}{12.5}$$

$$90 \times T (\geq 5000)$$

$$\text{total road Length} = 4.74 \text{ (town + village)}$$

or

$$82 \text{ km} / 100 \text{ km}^2$$

$$VR (\text{rural road}) = \text{total road Length} - NH - SH - MDR$$

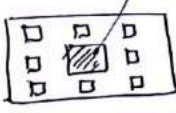
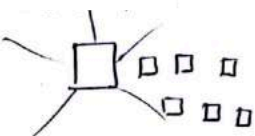
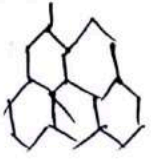
Factors controlling Alignment :-

(i) obligatory points	Ex. Bridge site, Zoo, town, mandir
(ii) Traffic requirement	• Old study (Desireline) Show trend of traffic
(iii) Geometric Requirement	• site distance Requirement
(iv) economy	• cost/benefit ratio,
(v) Hydrological factor, drainage factors	

Engineering Survey for Highway :-

(1) map study	• possible Alternate route • alignment avoiding Hill etc
(2) Reconnaissance	• no. of cross drainage str • soil type • source of construction material • HFL • Approx gradient
(3) Preliminary Survey	• to survey various Alternate alignment • soil survey • material survey • Traffic survey
(4) Final location	Based on preliminary survey.
(5) Detailed survey	• Temporary Benchmark established at 250m & at All drainage & underpass structure. • Levelling along final centre line

Road pattern :-

Rectangular/Block pattern	Ex. पट्टीगढ़ 
radial / star & Block pattern	Ex. 
radial / star & circular pattern	Ex. कनोट प्लेस दिल्ली 
Hexagonal pattern	
min Travel pattern	

- Geometric design objective
- (i) efficiency of Traffic operation $\uparrow$
 - (ii) safety increases (at reasonable cost)

Highway Geometric design deals —

- (i) design of vehicle dimension
- (ii) Road user characteristic
- (iii) Topography
- (iv) Highway classification (traffic volume)
- (v) design speed
- (vi) horizontal curve
- (vii) vertical curve
- (viii) Gradient
- (ix) Sight distance

Vehicle dimension :-

- (i) width $\rightarrow$ determine pavement width
- (ii) Length $\rightarrow$ governs turning path
- (iii) Height $\rightarrow$ define vertical clearance

width	Length	Height
2.5 - motor vehicle	$\leq 2 \times 9.5$	doubled decker bus $\rightarrow 4.75$
2.7 - transport vehicle	11.25	

Road user characteristic :-

- P $\rightarrow$ perception time - Nervous system
 I $\rightarrow$ Intellection - पुरानी यादें / नये प्रिया
 E $\rightarrow$ emotion - डर, गुस्सा
 V $\rightarrow$ volition - Act

- AASHTO $\rightarrow$ Pedestrian speed = 1.2 m/s
- reaction time - time to respond particular situation (0.5 - 4 sec.) $\rightarrow$ depends on situation.

Terrain/Topography :-

Terrain	% cross slope
plain	0-10
rolling	10-25
mountain	25-60
steep	>60

cross slope $\uparrow$
 (Radius of curvature $\uparrow$)
 $\downarrow$
 construction cost $\uparrow$

design speed $\downarrow$ R $\downarrow$ construction cost $\downarrow$

Design Speed $\rightarrow$ vehicle can continuously travel safely under favourable condition.

Basic parameter $\rightarrow$ determine all Geometric Parameters like Sight dist., Hor. curve, Ver. curve

Terrain	NH / SH design speed (V)		Radius (R)	
	Ruling	Minimum	Ruling min.	Absolute min.
plain	100	80	360	230
rolling	80	65	230	155
Mountain	50	40		
steep	40	30		

note :- principle of max. utility $\rightarrow$ used to find Priority

- assign factor based on population like 0.5, 1, 2
- more population $\rightarrow$ more factor
- find utility per unit length, Highest will get priority

Cross-section elements :-

1- Pavement surface characteristic :-

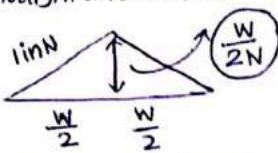
Friction, Smoothness, light reflection, Drainage



⊕ white road	• good visibility in night • Cause glaring in day
* Black road	• no glaring in day • But poor visibility in night

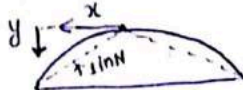
② Camber :- slope provided to road surface in transverse direction to drain off the rainwater water from road surface.

straight line camber



Very flat cross slope (cc pavement)

parabolic camber



$$y = \frac{2x^2}{NW}$$

for fast moving vehicle

④ Traffic Separator / median :- $\rightarrow$ to prevent head on collision (जो इससे टक्कर से आ रहे)

IRC :-

desirable = 5m

min = 3m

(where land restricted)

(But urban area = Absolute = 1.2m)

⑤ Shoulder :- $\rightarrow$ along road edges

$\rightarrow$ for accommodation of stopped vehicle as an emergency land for vehicle.

• provide lateral support for Base & surface course.

Desirable $\rightarrow$ 4.6m

min $\rightarrow$ 2.5m for 2 lane rural highway ^{Imp}

⑥ parking lane

⑦ Bus Bays $\rightarrow$

provided by recessing the kerb for bus stop. (आदि हटाने)



⑧ Service road / frontage road :- Give access to control highway like ~~exp~~ highway or to avoid congestion in expressway.

⑨ cyclotrack

⑩ footpath

⑪ Guardrail :- when height of fill $> 3m$

• provided at edge of shoulder usually when road is on embankment.

• They also give better visibility of curve at night under headlights of vehicles.

Surface type | light - heavy rainfall (%)

CC & High Bituminous | 1.7 - 2

Thin Bituminous | 2 - 2.5

WBM & gravel pavement | 2.5 - 3

Earthen | 3 - 4

Camber (%) $\Rightarrow$ Earthen $>$ Gravel $>$ WBM $>$ CC $>$ High Bituminous

note: if excess camber provided $\rightarrow$

- erosion
- unequal wear of tyres
- discomfort

$\therefore$ Tendency of most vehicle to run along centre line - hence problem of toppling of Bullock cart & Truck (heavily loaded)

note: Shoulder camber $\Rightarrow$ [pavement camber + 0.5% Super]

$\rightarrow$ But min 3%

• on super elevated section

Shoulder camber = Pavement camber

③ Width of Carriageway :-

single lane = 3.75

multiple lane = $3.5 \times n$ (without kerb)

^{Imp}

2 lane + raised kerb = 7.5m

• Intermediate Carriage = 5.5 [1 $< n < 2$]

$\rightarrow$ to give manoeuvring

(12) Formation width / road way width :-
 $\Rightarrow$ carriageway (includes median) + ^{both} shoulders

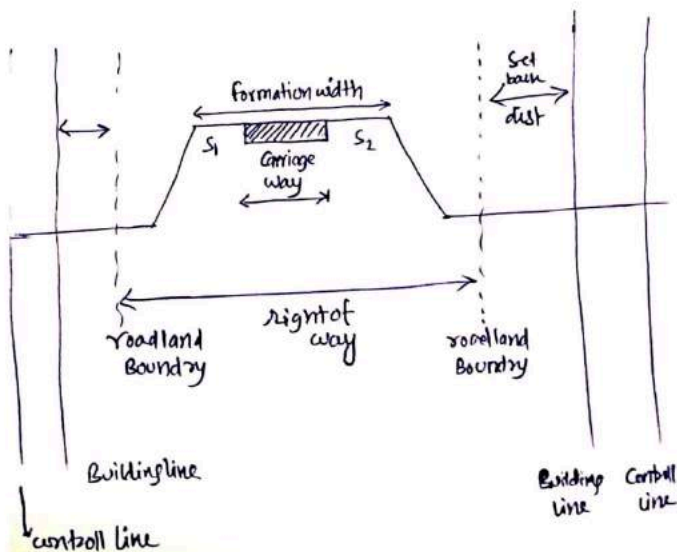
(13) Right of way :- or road land width :-
 $\rightarrow$ land required for the road along its alignment - (carriageway + shoulders + road margin)
 • Width of land required should be adequate to accommodate all the cross-sectional elements of highway.

Right of way govern by -

- (i) formation width
- (ii) Height of embankment or cutting depth
- (iii) Side slope of embankment
- (iv) sight distance considerations.
- (v) Scope of future widening of road.

• Building line :- Between road & Building line
 There is no building at All

control line :- desirable to exercise control on nature of Building activity for a further distance beyond the building line up to what are known as control line



Sight distance :- Geometric ~~width~~ design of road should be such that any obstruction on road length could be visible to driver from some distance ahead, this distance $\rightarrow$ sight distance.

Stopping sight dist. / nonpassing sight dist / Absolute min sight dist. (SSD)

dist. available at any spot having sufficient length to enable the driver to stop a vehicle travelling at design speed safely without collision with any other obstruction.

SSD = lag distance + braking distance
 distance travel by vehicle during reaction time during braking operation

$$SSD = (Vt) + \left(\frac{V^2}{2gf} \right) \rightarrow \left\{ \begin{array}{l} \frac{1}{2}mv^2 = \text{work done} \\ = (mN) \times l \\ \frac{W}{g} = f \cdot W \cdot l \end{array} \right.$$

$$SSD = 0.278 V t_r + \frac{V^2}{254 f}$$

$f = 0.35$ at $v=100$
 f $\rightarrow$ longitudinal coefficient of friction (speed $\uparrow$ f $\uparrow$)

$$SSD = 0.278 V t_r + \frac{V^2}{254 (f \pm n)}$$

$$\frac{1}{2}mv^2 = [fW \pm W \times \frac{n}{100}] l$$

$\therefore \sin \theta = \tan \theta$ for small 'θ'

Important points (SSD) :-

- (1) only divided highway (2 way) $\rightarrow$ grade effect must be consider.
- undivided Highway (2 way) $\rightarrow$ grade effect - should not be considered.

(2) single lane 2 way :- $SSD = 2 \times SSD \text{ calculated}$

(3) convexity curve :- SSD :- length which a driver from height 1.2m have visibility of an obstruction of height 0.15m



(4) if SSD not available at any section of road :-
 then speed limit by $\left\{ \begin{array}{l} \text{Warning Sign} \\ \text{Speed limit Regulation Sign} \end{array} \right.$

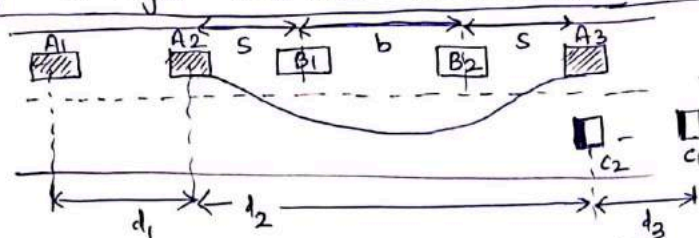
note Imp

NH/SH (Plain & rolling)	
Right of way	30-60 (45-Avg)
Building line	80m

OSD overtaking sight distance / safe passing sight distance :-

① min distance open to the vision of driver of vehicle intending to overtake the slow vehicle ahead safely against the traffic in the opposite direction.

② It is measured along the center line of the road over which a driver with his eye level 1.2m above the road surface can see the top of an object 1.2m above the road surface.



$$d_1 = 0.278 V_b t_R + 2.8 \text{ sec}$$

$$d_3 = 0.278 V T$$

design speed

$$d_2 = b + 2s = v_b T + \frac{1}{2} a T^2$$

$$T = \sqrt{\frac{4s}{a}}$$

$$s = 0.2 V_b + 6 = 0.7 V_b + 6$$

$$a = 0.92 \text{ m/s}^2 @ 65 \text{ kmph}$$

$$V_b = V - 16 \text{ kmph}$$

$$V_b = 9 - 4.5 \text{ kmph}$$

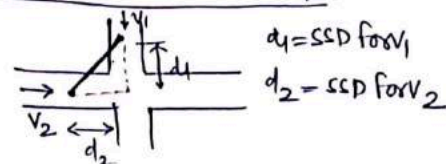
(L → avg. length of vehicle = 6m)

note:- ① if one way road then $d_3 = 0$

② if $n \geq 4$ lane, not necessary to provide OSD but sight distance $> SSD$

overtaking sight distance → no effect of grade incl.

Sight distance at intersection :-



$$d_1 = SSD \text{ for } V_1$$

$$d_2 = SSD \text{ for } V_2$$

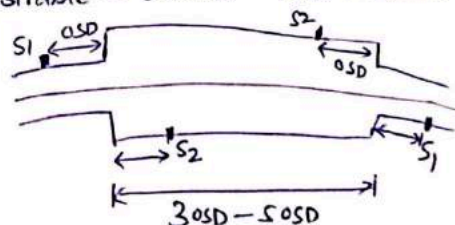
Intermediate sight distance $ISD = 2 \times SSD$
(street where required OSD cannot be provided)

Head light sight distance :-

distance visible to the driver during night driving under the illumination of headlight.

overtaking zone :- when OSD can not be provided throughout the length of Highway then for dedicated overtaking operation, overtaking zones are made.

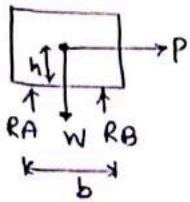
$$\text{desirable} = 5 \times OSD \quad \text{min} = 3 \times OSD$$



• S_1 → overtaking zone begin

• S_2 → end of overtaking zone

Horizontal Curve :-



centrifugal force

$$P = \frac{mv^2}{R} = \frac{Wv^2}{gR}$$

impact factor = $\frac{P}{W} = \frac{v^2}{Rg}$

- centrifugal force is counteracted by transverse friction (lateral coeff. of friction) b/w tyre and surface.

- effect of cf $\begin{cases} \text{overturning (about outer wheel)} \\ \text{skidding (in lateral direction)} \end{cases}$

① for no overturning :-

$$W \times \frac{b}{2} \geq P \times h$$

Just on verge of overturn

$$\frac{P}{W} = \frac{b}{2h} \Rightarrow \text{stability factor}$$

or $\frac{P}{W} \leq \frac{b}{2h}$ **

note:- when vehicle is just about to overturn $R_A = 0$

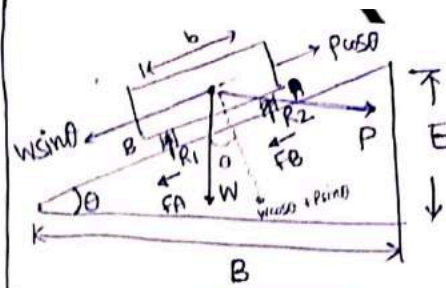
② for no skidding :-
 $(fW \geq P)$

$$\frac{P}{W} \leq f \rightarrow \text{lateral}$$

for skidding before overturn

$$f < \frac{b}{2h}$$

Imp



at eqb :- $P \cos \theta = W \sin \theta + f_A + f_B$ $\left\{ \begin{array}{l} R_A + R_B \\ = P \sin \theta + W \cos \theta \end{array} \right\}$

$$\frac{P}{W} = \frac{v^2}{gR} = \frac{\tan \theta + f}{1 - f \tan \theta} = \frac{e + f}{1 - ef}$$

$\therefore$ normally $f = 0.15$ $\theta < 4^\circ \therefore 1 - f \tan \theta \approx 1$
 & for small θ $\sin \theta = \tan \theta = e$

$$\therefore \frac{e + f}{\frac{v^2}{gR}} = \frac{v^2}{127R} \rightarrow \text{kmph}$$

case-1 :- if there is no friction ($f=0$) $\rightarrow$

then pressure on both the wheels are same ($R_1 = R_2$)

$$\therefore W \sin \theta = P \cos \theta \therefore R_1 + R_2 = W \cos \theta + P \sin \theta$$

taking moment about A:-

$$R_1 \times b - [W \cos \theta + P \sin \theta] \times \frac{b}{2} + (P \cos \theta - W \sin \theta)h = 0$$

$$R_1 = R_2$$

case-2 :- if no superelevation is provided ($e=0$)

$$\therefore f = \frac{v^2}{127R} \rightarrow \text{this result in very high coeff. of friction.}$$

superelevation :- to counter effect of cf (overturn or skidding)

- outer edge of pavement is raised wrt inner edge, Thus providing transverse slope through the horizontal curve, This transverse inclination to pavement is known as superelevation / cant / banking.

- when out edge is raised $\rightarrow$ then component of weight will act opposite to cf, Thus counteract.

note:-

Plain/rolling	e_{max} 7% (Hill + snow)
Hilly	10%
Buildup	NOTE 5 PRO

Design of superelevation :- (IRC)

① $e = \frac{(0.75V)^2}{127R} = \frac{V^2}{225R}$ $\left\{ \begin{array}{l} \text{find } e \text{ at } 75\% \\ \& \text{neglect } f \end{array} \right\}$

② $e \leq 0.07$ then provide actual 'e' otherwise step-3

③ if $e > 0.07$ $f = \frac{V^2}{127R}$

if $f < 0.15$ then provide $e = 0.0$

otherwise restrict speed

$$V_{max} = \sqrt{127R(e+f)} *$$

note:- fast moving vehicles (मोटर गाड़ियाँ)	higher e without f is safe [$cf \rightarrow$ fully counteract by weight of vehicle / super-elevation]
slowing moving vehicle	lower e considering f is same [$cf \rightarrow$ counteract by e & f]

note:- Radius beyond which no super-elevation required

$$e + f = \frac{(0.75V)^2}{127R} = \frac{V^2}{225R}$$

$$R_{\text{Ruling}} = \frac{V^2}{127(e+f)}$$

	Ruling	Absolute min
Plain	360	230
Rolling	230	155

Extra widening (E_w) = mechanical widening E_m + Psychological widening E_p

$$(n \times 2) \quad \left(\frac{V^2}{2R} \right) \quad \left(\frac{V}{9.5R} \right)$$

1- for 1 way :- no psychological widening req.

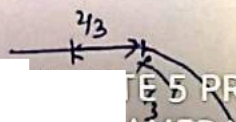
2- $R > 300 \rightarrow$ no extra widening Req.

3- In hilly areas :- (sharp curve) ($R < 50$)
Provide fully extra widening on inner side
($\because$ easy to cut hill on inner side)

4- ($50 < R < 300$)
Horizontal curve + TC (transition curve) :-
half + half $\rightarrow$ both side
• Starts from TC and end at TC.

5. Horizontal curve without TC :-
[inside of curve

{ $\frac{2}{3}$ at end of straight section (before circular section)
and $\frac{1}{3}$ is provided on circular curve.



Transition Curve :-

• provided to change the horizontal alignment from straight to circular curve.

• Radius varies from ∞ to certain value.

Objective :-

1- Introduce cf gradually $\therefore$ avoid sudden-jerk
hence comfort $\uparrow \uparrow$

2- Gradual introduction of super-elevation, extra widening

IRC :- spiral Transition curve $\rightarrow$ best
 $\because$ full fill requirement of Ideal Transition curve

1- Rate of change of centrifugal acceleration is consistent.

2- $L \propto \frac{1}{R}$

3- Calculation easy

4- setting in field easy



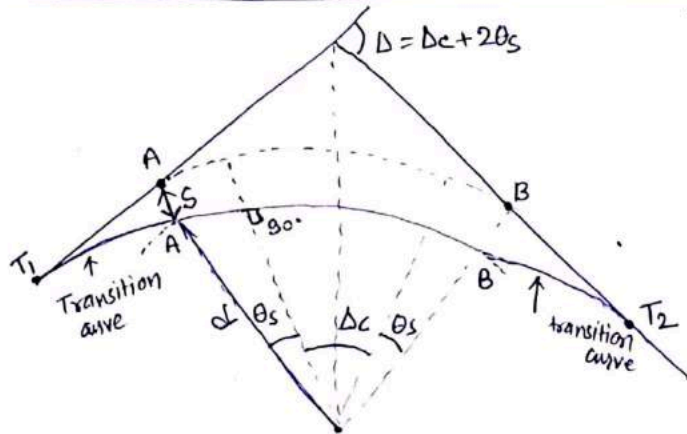
Length of Transition curve :-

Rate of change of centrifugal acceleration (C)	$L = \frac{V^3}{CR}$	$C = \frac{80}{75+V}$	$0.5 \leq C \leq 0.8 \text{ m/s}^3$
Rate of change of super-elevation	Pavement rotation about inner side — centreline	$L = eN(W+E)$ $L = \frac{eN}{2}(E_w + \dots)$	$N = 150 \rightarrow$ plain & rolling $N = 100 \rightarrow$ Built up $N = 60 \rightarrow$ hilly
Empirical Formula	Plain & rolling	$L = 2.7 \frac{V^2}{R}$	
	Hill	$L = \frac{V^2}{R}$	

Shift :-

$$S = \frac{L_s^2}{24R}$$

When transition curve is introduced b/w a straight & circular curve, the circular-curve has to be shifted so that transition curve meet the circular curve tangentially.



$$\textcircled{i} \quad \Delta = \Delta_c + 2\theta_s \quad \left\{ \begin{array}{l} \theta_s = \frac{L_c}{2R} \text{ radian} \\ L_c = \frac{2\pi R}{360} \times \Delta_c \end{array} \right.$$

$$\textcircled{ii} \quad \text{tangent length} \quad T_s = \frac{L_s}{2} + (R + S) \tan \frac{\Delta}{2}$$

$$\textcircled{iii} \quad \text{Total length of curve} \quad L_c + 2L_s$$

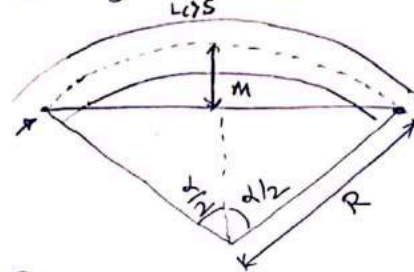
Setback distance (m) :- [basically clearance req.]

• distance required from centre line of horizontal curve to an obstruction on inner side of curve to provide adequate sight distance at horizontal curve.

• m depends on $\left. \begin{array}{l} \text{SSD/ISD/OSD} \\ \text{radius of curve} \\ \text{Length of curve} \end{array} \right\}$

case-A :- for single lane road :-

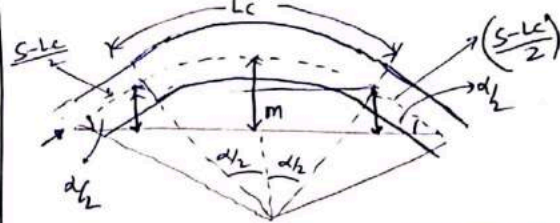
$\textcircled{1} \quad \text{Length of curve } L_c > \text{ sight distance (S)}$



$$m = R - R \cos \frac{\Delta}{2}$$

$$\left\{ \frac{S}{\alpha} = \frac{2\pi R}{360} \right\}$$

$\textcircled{2} \quad L_c < S$

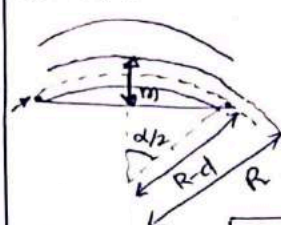


$$\left(\frac{L_c}{\alpha} = \frac{2\pi R}{360} \right)$$

$$m = (R - R \cos \frac{\Delta}{2}) + \left(\frac{S - L_c}{2} \right) \sin \frac{\Delta}{2}$$

Case-B :- 2 lane road :-

$\textcircled{1} \quad L_c > S$



$$m = R - (R - d) \cos \frac{\Delta}{2}$$

$$\left\{ \frac{S}{\alpha} = \frac{2\pi (R - d)}{360} \right\}$$

$\textcircled{ii} \quad L_c < S$

$$m = R - (R - d) \cos \frac{\Delta}{2} + \left(\frac{S - L_c}{2} \right) \sin \frac{\Delta}{2}$$

$$\left(\frac{L_c}{\alpha} = \frac{2\pi (R - d)}{360} \right)$$

Grade compensation : Reduction in gradient at horizontal curve, which is intended to offset the extra tractive effort at curve.

$$\bullet \quad \text{Grade compensation} = \left(\frac{30 + R}{R} \right) \%$$

$$\text{max } \frac{75}{R} \%$$

But sub. compensated Gradient $\geq 4\%$

Curve Resistance :-

$$\Rightarrow T - T \cos \alpha$$

additional Tractive force is required to negotiate the curve.

Gradient	max. gradient which designer attempts to design the vertical profile of road
Limiting Gradient	• LG stretch is limited and must be sandwiched by either straight roads or easier grades. • when R.G. cost is more
Exceptional Gradient	Very steeper gradient given at unavoidable situations - stretch $\neq$ 100m.
min. gradient	where surface drainage is important. - Concrete drain $\Rightarrow \frac{1}{500}$ - open Soil drain $\Rightarrow \frac{1}{200}$

2nd note:- In railway more allowable grade is less than highway.

($\because$ Steel wheels on steel rails have lower frictional coefficient than rubber tyre on Pavement)

Vertical curve :- The curve provided at the change of gradient.

horizontal curve $\rightarrow$ to provide change in direction to the central line of road (Alignment)

Summit curve / concave downward / convex upward :-

• design given by $\rightarrow$ sight distance *

• Ideal summit curve $\rightarrow$ circular

{ $\because$ It offers equal sight distance at every point on curve }

[For very small deviation angle $\rightarrow$ circular & parabolic curve are almost congruent.]

• Practically used summit curve - Parabolic

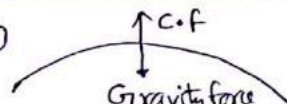
{ • comfortable transition from 1 gradient to another Thus excellent riding comfort
• easy laying down. }

note:- Parabolic curve preferred over circular curve.

① flatter at top

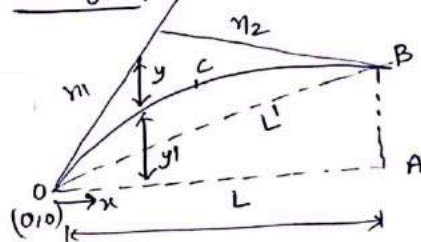
② Rate of change of gradient = constant
 $\Rightarrow y = ax^2 + bx + c \quad \frac{dy}{dx} = 2a$

Summit curve imp. points:-

①  It relieves pressure on tyre & spring of vehicle.

② vertical deviation angle on road are so small because summit curve prescribed by sight distance are so long and easy that such is automatically rendered imperceptible to travellers.

Design:-



for small deviation angle
 $OA = OB = OC$

$y = m_1 x - y_1$

Simple parabolic eqⁿ of summit curve

$$y = ax^2 + bx + c \quad \begin{cases} x=0 \quad y=0 \\ x=0 \quad \frac{dy}{dx} = m_1 \\ x=L \quad \frac{dy}{dx} = m_2 \end{cases}$$

$$\therefore c=0$$

$$\frac{dy}{dx} = 2ax + b$$

$$\therefore b = m_1$$

$$m_2 = 2aL + m_1 \quad a = \frac{m_2 - m_1}{2L}$$

$$\therefore y = \left(\frac{m_2 - m_1}{2L} \right) x^2 + m_1 x$$

Imp: $\because y = m_1 x - y_1$

$\therefore y = \left(\frac{m_1 - m_2}{2L} \right) x^2 = ax^2 = \left(\frac{N}{2L} \right) x^2$

$$\therefore \frac{dy}{dx} = \frac{N}{2L} (2x) \quad \& \quad \frac{dy}{dx} = \left(\frac{N}{L} \right)$$

Parabolic eqⁿ of summit curve.

Radius of curvature of summit curve :-

$$\text{Curvature } \left(\frac{1}{R}\right) = \frac{\left(\frac{d^2y}{dx^2}\right)}{\left[1 + \left(\frac{dy}{dx}\right)^2\right]^{3/2}}$$

∴ vertically curves are generally flat

$$\therefore \frac{dy}{dx} \approx 0$$

$$\therefore \frac{1}{R} = \frac{d^2y}{dx^2} = \frac{N}{L}$$

$$\therefore \text{radius of curvature } (R) = \frac{L}{N}$$

Highest point of summit curve $x = \frac{n_1 L}{N}$

- for purpose of layout of drainage - appurtenances for assaining vertical clearance in restricted location as - road under Bridges.

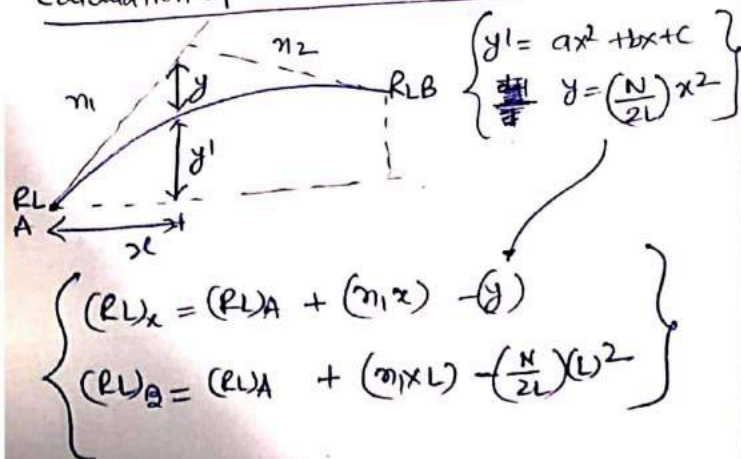
$$\therefore y' = \left(\frac{n_2 - n_1}{2L}\right)x^2 + n_1 x$$

for Highest point $\frac{dy'}{dx} = 0$

$$x = \frac{n_1 L}{N}$$

note :- when 2 grades are unequal, curve will be tilted and highest point on the curve would lie on the side of flatter gradient.

Calculation of ordinate of summit curve :-



Length of summit curve :-

↳ Govern by sight distance criteria.

$\left\{ \begin{array}{l} \text{driver's eye above road surface} = 1.2 \text{ m} \\ \text{height of object above pavement} = 0.15 \text{ m} \end{array} \right\}$

Length of curve $> \text{SSD}$	$L = \frac{NS^2}{2(\sqrt{h_1} + \sqrt{h_2})^2}$ $h_1 = 1.2 \quad h_2 = 0.15$ $\therefore L = \frac{NS^2}{4.4}$
$L < \text{SSD}$	$L = 2S - \frac{2(\sqrt{h_1} + \sqrt{h_2})^2}{N}$ $L = 2S - \frac{4.4}{N}$
$L > S$	$h_1 = 1.2 \quad h_2 = 1.2$ $L = \frac{NS^2}{9.6}$
$L < S$	$L = 2S - \frac{9.6}{N}$

OSD & ISD

note :-

imp

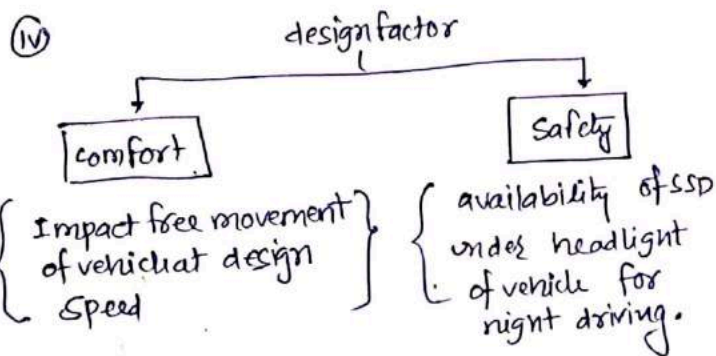
Design speed (kmph)	max. grade change not required curve	min Length of vertical curve
100	0.5	60
80	0.6	50

Valley curve / sag curve / concave upward / convex downward :-

① no restriction to sight distance during daytime.

② visibility is reduced during night → in absence of street light so visibility source is only headlights.
hence valley curve design taking into headlight distance sight

③  hence impact to vehicle more than jerk & discomfort to passenger.



⑤ for gradually introducing and increasing centrifugal acting downward →

~~hence~~ hence Best shape → Transition curve.
Cubic parabola is generally preferred

⑥ if deviation angle is small then → path traverse by spiral, Lemniscate, Cubic parabola are same.

⑦ during night, under headlight driving condition headlight sight distance should be at least equal to SSD, There is no problem of OSD at night since other vehicle with headlight could be seen from considerable distance.

Length of valley curve :-

Provide 2 similar TC of equal lengths.

$$y = bx^3 = \left(\frac{2N}{3L^2}\right)x^3 \quad \text{cubic parabola}$$

~~note:-~~ note:- for small deviation angle we generally use parabolic curve.

Design Basis of valley curve :-

① comfort criteria

• impact free movement (of jerk) _{no}

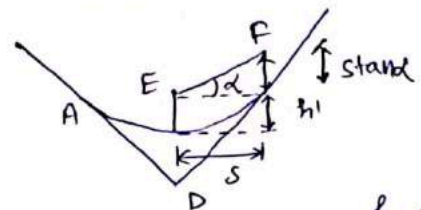
$$L = 2 \sqrt{\frac{N \cdot 0.3}{C}} = 2L_s$$

C → allowable rate of change of centrifugal acceleration.

② safety criteria

• driver should have adequate headlight sight distance during night.

③ $L > SSD$



~~note:-~~ assume small deviation angle → Parabolic curve

$$y = qx^2 = \frac{N}{2L}x^2$$

h1 + stand

$$L = \frac{Ns^2}{2(h1 + stand)}$$

h1 → height of headlight beam ⇒ 0.75m
 α → headlight beam inclination ⇒ 1°

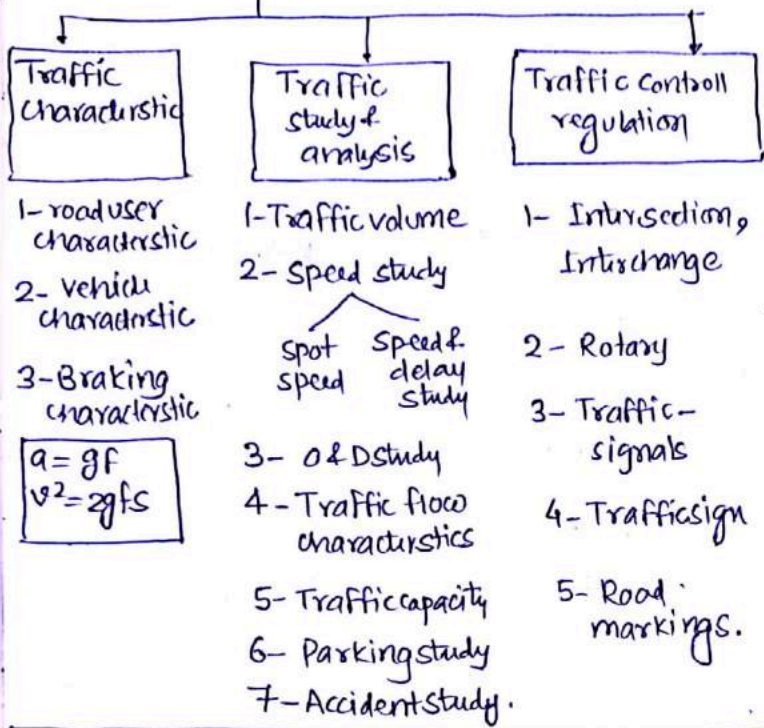
④ $L < SSD$

$$L = 2S - \frac{2(h1 + stand)}{N}$$

~~note:-~~ note:-

while SSD calculation we don't consider gradient as min. sight is at Lowest point & beyond that there is no gradient

Traffic study → aim planning
Geometric design



Braking Test :- aim → to get skid resistance of pavement.

→ at least 2 measurements are needed

Braking distance (d) = $\frac{v^2}{2 g f}$ $a = \frac{v}{t} = g f$

$\eta = \frac{f \text{ by braking Test}}{f_{\max.}}$

Traffic volume count :-

(i) manual	• By watch
(ii) photo-graphy (videography)	• By video
(iii) mechanical method	① Pneumatic hose (Automatic, count no. of axles) ② loop detector ③ magnetic detector ④ multiple pen recorder { combination of manual & mechanical }
(iv) multiple manual	Automatic count & vehicle classification

How to represent Traffic volume data :-

AADT	• annual Average daily traffic • takes avg. of whole year (∴ in this seasonal variation included) • aim → to know relative importance of road
ADT (≥ 7 day & < 1 year)	• average Daily Traffic • Include weekly variation (Sat, Sunday)
Trend chart	• Shows volume trend over year. - aim → planning, expansion, design, regulation
volume flow diagram	• needed for Intersection design
30th highest hourly volume → 2g time jam in a year <u>note</u> :- if we design by taking peak hourly volume it will be too costly. hence IRC :- 30th highest hourly volume @ 8-10% of AADT	

note :- To get AADT → difficult & costly

∴ count for 15 min, 25 min (periodic volume count) used to calculate

Hourly expansion factor	total 24hrs volume अस घण्टे का volume
Daily "	⇒ $\frac{7 \text{ day traffic volume (ADT)}}{\text{अस दिन का Traffic volume}}$
monthly "	⇒ $\frac{365 \text{ day Traffic volume (AADT)}}{\text{ADT for particular month.}}$

Spot speed by → enoscope, pressure contact tube loop deflector, radar Doplar

① Time mean speed = $\frac{V_1 + V_2 + V_3}{3} = V_t$
(time fix) ↓ A.M

② Space mean speed = $\frac{3}{\frac{1}{V_1} + \frac{1}{V_2} + \frac{1}{V_3}} = V_s$
(space fix) ↓ H.M

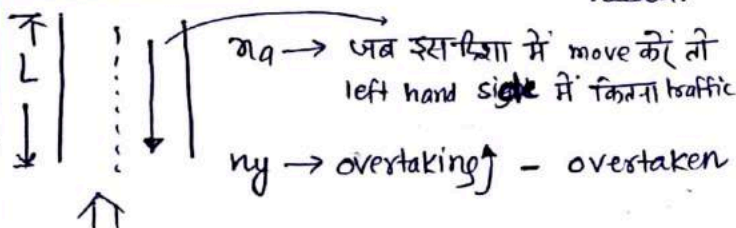
$V_t > V_s$
Arithmetic mean (A.M) ↓ Harmonic mean (H.M)

- Modal speed → at which greatest proportions of vehicle moves.
- 85th percentile speed → upper safety limit
- 15th " → lower "
- 98th " → Highway Geometric design

Speed & Delay Study :-

- 1- floating car method / riding chem method
(for 2 lane traffic, 4 observer needed)
- 2- license plate method
- 3- Interview method
- 4- Photography "
- 5- Elevated observation "

floating car method :- (for 2 lane, 4 observer needed)



$$q = \frac{nq + ny}{tq + tw}$$

$$\text{average journey time} = \bar{t} = \frac{tw - ny}{q}$$

$$\text{average journey speed} = L / \bar{t}$$

$$\text{running time} = \bar{t} - \text{stop delay time}$$

$$\text{running speed} = L / \text{running time}$$

Peak hour factor (PHF) :-

$$\text{for 15 min} = \frac{V_{60}}{4 \times V_{15}} \left[\frac{1}{0.25} - 1 \right]$$

$$\text{for 5 min} = \frac{V_{60}}{12 \times V_5} \left[\frac{1}{12} - 1 \right]$$

note:- spot study → regulatory measure
Space mean speed study (vs) → traffic flow study
Journey speed → delay speed
Running speed → road condition

origin & destination (O&D) Study :-

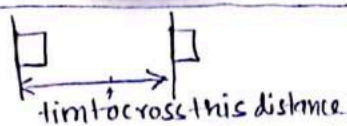
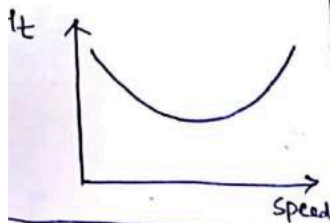
1- Road side Interview	disadvantage → vehicle has to stop for interview
2- license plate	use when area → small
3- Return post card method	when traffic heavy, few will return postcard
4- Tag on car method	when Traffic heavy and moves continuously.
5- Home Interview	Sample size to be more to get accurate result (0.5-10%)
6- work spot Interview	Ex. factory.

Presentation of O&D data :-

1- O&D Table	no. of trips between different zones.
2- Desire line	width ∝ Trips in both direction
3- Pie chart	• circle draw. diameter ∝ no. of trips
4- Contour line	• Shape of contour would indicate General traffic - need of data.

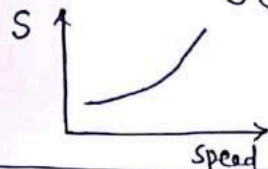
Headways :-

① Time headways (H_t)



$$\text{Traffic volume } (q) \text{ (veh/hr)} = \frac{1}{H_t \left(\frac{\text{hr}}{\text{veh}} \right)}$$

② Space headway (S)



$$\text{density per lane } (k) = \frac{1}{\text{avg. space headway } (S)}$$

Poisson Distribution :- Prob. of having 'n' vehicle

arriving in 't' time

$\lambda \rightarrow$ Avg. veh/sec

$$P = \frac{e^{-\lambda t} (\lambda t)^n}{n!}$$

Special case :- Prob. of zero vehicle ($n=0$) in 't' time.

$$P(0) = P(n=0) = e^{-\lambda t}$$

$\rightarrow$ (-ve exponential distribution

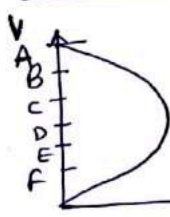
or
Prob. of time headway ($n>t$)
मलब को vehicle नहीं आया

note:-

$$\text{no. of time headway} = \text{Prob. of time headway} \times \text{observed vehicle.}$$

Traffic capacity :- max. rate of flow on road with certain level of service characteristic.

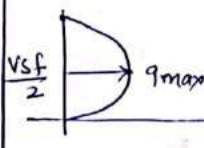
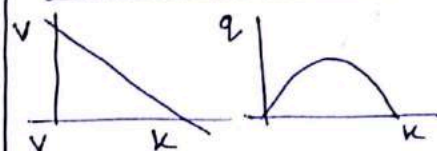
6 category of service from A to F *



Best free flow
worst/forced/Breakdown flow

Green shield model

$$V_s = V_{sf} \left(1 - \frac{k}{k_j} \right)$$

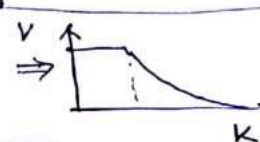
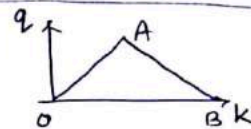


$V_s \rightarrow$ space mean speed
 $V_{sf} \rightarrow$ free mean speed
affect by Geometry & surface condition of road.

$$q = kV$$

Volume density speed

Special if



in OA :- $q = kV \rightarrow V = \text{constant}$

($y = mx$) type

in AB

$$y = -mx + c$$

$$q = -mk + c$$

$$kV = -mk + c$$

$$V = -m + c/k \rightarrow \text{hyperbolic}$$

PCU :- $\Rightarrow$ capacity of roadway when only passenger car

type of vehicle

Factor's affecting PCU :- ① vehicle speed

② Length and width of vehicle ③ Transverse & longitudinal gap allowed b/w vehicle of small class in the speed range consideration.

	PCU
Pedacycle/motorcycle/scooter (2wheeler)	= 0.5
Passenger car/Autorickshaw/Tempo/taxi	= 1
Cycle rickshaw	= 1.5
Bus/Truck/Tractor + trailer	= 3
Horse drawn vehicle	= 4
Small bullock cart	= 6
large "	= 8

Traffic volume $\rightarrow$ actual rate of flow

Theoretical / Basic capacity $\rightarrow$ (Ideal)

$$C = \frac{1000 V}{S} = \frac{3600}{H_t} \rightarrow \text{sec.}$$

(min space gap + Length of vehicle)

$$0 \leq \text{Possible capacity} \leq \text{Basic or Theoretical capacity}$$

Parallel parking :-

- ① equal spacing
□ □ □ □

$$N = \frac{L}{6.6}$$

- ② 2 cars placed close
□ □ □ □

$$N = \frac{L}{6.75}$$

Angeparking :-

30° (सबसे कम गाड़ी)

$$\frac{L-0.85}{5.1} \rightarrow \text{सबसे ज्यादा}$$

45°

$$\frac{L-2}{3.6}$$

$N \Rightarrow$ no. of spaces

60°

$$\frac{L-2}{2.9}$$

$L \Rightarrow$ kerb length.

90° (सबसे अधिक गाड़ी)

$$\frac{L}{2.5}$$

$\rightarrow$ सबसे कम

Accident Records :-

① Location files	• useful in identification of points of High accidents
② Spot maps	!! Show accidents by spot, pin & symbols
③ Condition diagram	Show all imp. physical condition of an accident
④ collision diagram	Show approximate path of vehicle / pedestrian involves accidents

Perfectly elastic collision

$$(e=1) = \frac{\text{velocity of separation}}{\text{vel. of approach}}$$

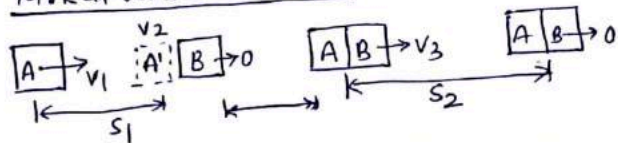
(दोनों आपस में velocity exchange करते हैं)

$$v_B - v_A = v_A - v_B$$

Perfectly plastic collision (e=0)

$\rightarrow$ दोनों चिपक जाते हैं ($v_B = v_A$)

Parked vehicle accident :-



just before collision $v_2^2 = v_1^2 + 2(-gf)s_1$

$$v_1^2 = v_2^2 + 2gfs_1$$

at collision $m_A v_2 + m_B \times 0 = (m_A + m_B) v_3$

after collision $0 = v_3^2 + 2(-gf)s_3$

$$v_3 = \sqrt{2gfs_3}$$

$$\text{Total conflict} = \text{vehicular conflict} + \text{pedestrian conflict}$$

major conflict

minor conflict

$$2-2 \Rightarrow 8$$

diverging conflict

merging conflict

road type	vehicular conflict	major + minor
2-2	24	16 + 8
2-1	11	7 + 4
1-1	6	4 + 2

To Reduce conflict $\rightarrow$ "Intersection" control

- ① passive control

- when Traffic volume Less
- road user has to follow rule

Ex. sign, marking, Giveaway

- ② active control

- forced to follow path suggested by traffic control agency.

Ex. signal, grade separated intersection

- ③ semi control

Ex. rotary, channelisation

$\rightarrow$ driver gently guided to avoid conflict

Intersection

At grade Intersection

Ex. Rotary

Grade separated Intersection

Ex. Interchange

- road meets about same level

- allowing traffic-manoever like-

diverging, merging, crossing, weaving

Ex. Traffic Island

Divisional Island, channelising, pedestrian loading

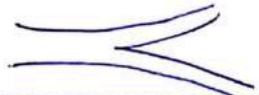
- permits cross-flow of traffic at level without interruption.

Ex. ① crossing 2 Highways
② 1 highway + Local road

Interchange (grade separated Intersection) :-

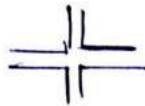
Trumpet Interchange

• 3 Legs



② Diamond Interchange

• 4 legs



• Req. min. land
• suit most cases

• involve only small extra travel dist for right turning Traffic

③ Clover-leaf Interchange



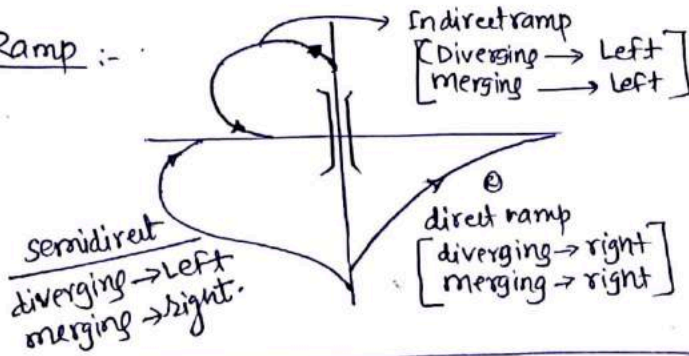
• cross 2 major roads of equal importance in rural area.

④ Rotary Interchange

where sufficient land available

⑤ Directional Interchange

Ramp :-

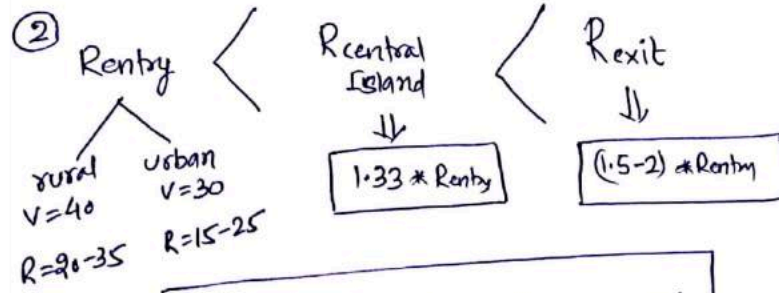


Rotary :- (at grade Intersection) :-

- ① when 500 - 3000 pcu/hr
- ② right turning traffic > 30%
- ③ > 4 legs

operation in rotary → diverging, merging, weaving (merging + diverging)

① Speed $V = 40 \text{ kmph}$ (rural)
 $V = 30 \text{ kmph}$ (urban)



radius of rotary (no super elevation)

$$R = \frac{v^2}{125f}$$

③ weaving Length $L = 4W$ → width of weaving section

$V = 40$	$L_{min} = 45 \text{ m}$
$V = 30$	$L_{min} = 30 \text{ m}$

④ width of weaving section $W = \frac{(e_1 + e_2)}{2} + 3.5$

e_1 → entry width e_2 → exit width

⑤ width of carriage way at entry & exit $\text{min} = 5 \text{ m}$

⑥ exit angle < entry Angle
 $\theta = 30^\circ$ $\theta = 60^\circ$ **Ideal**

$$\frac{Q}{\text{PCU/hr}} = \frac{280W \left(1 + \frac{e}{W}\right) \left(1 - \frac{P}{3}\right)}{1 + \frac{W}{L}}$$

$W \Rightarrow 6 \text{ to } 8$
 $\frac{e}{W} = 0.40 - 1$
 $P = 0.40 - 1$
 $\frac{W}{L} = 0.12 - 0.40$

$$p = \text{weaving ratio} = \frac{\text{Crossing traffic}}{\text{total Traffic}} = \frac{b+c}{a+b+c+d}$$

Traffic control Device

Sign, signals, markings

Road markings :-

- ① Broken Longitudinal lines
• may cross
- ② solid Longitudinal lines
• not to cross
(except entry, exit, side road or to avoid stationary object)
- ③ Double solid line
• Indicate max. Restrictions
only in emergency we can cross.
yellow

Traffic signs:-

① mandatory or Regulatory sign

- These inform the road users of Laws & regulations.
- must follow (violation is legal offense)
- all circular in shape (except stop & give way)

note:- Border Red  white Background

Exception - STOP :- red Background



(octagonal)



One way



right turn Prohibit



Speed limit



Compulsory Left



Horn Prohibit

② Cautionary, warning signs

- warn road users of existing of certain Hazards.
- all Triangular shape



right turn



steep ascent



narrow bridge



pedestrian crossing



sag in median



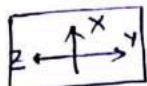
major road ahead



men at work

③ Informatory signs

- all rectangular
- gives information & guidance to road users



advance direction sign



direction sign



Hospital



pump petrol



eating place



park this side

Road delineator :- In night to provide visual assistance about road Alignment.

↳ Reflectors are used on delineators for better night visibility.

① Roadway Indicator :- tell about edge of road

② Hazard Marker (Black & yellow)

(left)

(Right)

③ object marker :- used to indicate hazard and obstruction within the flow path.

Ex. channelising island close to intersection.

Traffic signal :-

- ① simultaneous system
- ② Alternate system
- ③ simple progressive system
- ④ flexible progressive system → (Best)

signal design method :- ① Approximate method
② Trial cycle method (V15)
③ IRC method

④ Webster method :- (most Rational method)

$$C_0 = \frac{1.5L + 5}{1 - Y}$$

(Y₁ + Y₂ ...)

L ⇒ total lost time in all phase

$$L = n \times t_L + R$$

no. of phases avg. signal cycle lost time = 2.8 sec all red time

effective green time

$$G_1 = (C_0 - L) \frac{Y_1}{Y}$$

$$G_2 = (C_0 - L) \frac{Y_2}{Y}$$

note: P = 60t Q = 60t² → dist in 2 hrs.

Find within 1 hr. max space headway.

$$S = 60t - 60t^2 \quad \frac{dS}{dt} = 0 \quad t = 0.5$$

∴ S_{max} = 15 m/sec.

flexible pavement: CIRC: 371

Surf course → Highest Quality material
Base course
Subbase
Subgrade

flexible pavement drive stability $\rightarrow$

- (i) Grain to grain contact
- (ii) Aggregate interlock
- (iii) Particle friction & cohesion

- Transfer of load from top to bottom layer by grain to grain contact
- load carrying capacity from load distribution
Property (not from its bending / flexural strength)
- Reflects the deformation of lower layer
(मतलब if subgrade undulated $\rightarrow$
Surface pavement is also undulated)

major flexible pavement surface failure :-

- 1- fatigue cracking (ii) Rutting, (iii) Thermal cracking

in IRC 37: 2018 only these 2 criteria considered.

function of flexible pavement layers :-

- 1- subgrade $\rightarrow$ layer of top natural soil prepared to receive stress from layer above it.

- 2- Base course & subbase (broken stone)
- 1
- Flexible
- load distribution property
 - subsurface drainage
- Rigid
- prevent pumping
 - protect subgrade against frost action.

- 3- wearing / surface course :- directly contact with Traffic load, superior in Quality.
- fⁿ → to provide friction, smoothness, drainage offer water tightness.

note:-

- (ii) Evaluation $\longrightarrow$ Marshall Stability Test, Plate Test

Rigid pavement : load transfer through layer to layer
from top to bottom

- load carrying capacity by slab itself
through Bending action.

- analysis using elastic theory.
 - { assume pavement as an elastic plate resting over an elastic foundation }

major Rigid pavement failure

- 1- fatigue cracking → In India only parameter to design.
- 2- Mud pumping → Settlement due to heavy load

$$\text{Rigidity factor (RF)} = \frac{\text{contact pressure}}{\text{tyre pressure}} \rightarrow \begin{array}{|l|} \hline \text{wheel load} \\ \hline \text{area of imprint} \\ \hline \end{array}$$

$$RF = 1 \quad TP = 0.7 \text{ MPa}$$

$$RF < 1 \quad TP > 0.7$$

RF.71 TP < 0.7

not:- type under compression $CP > TP$
Tension $CP < TP$

Traffic load consideration in design

fixed Traffic
approach

(used in airport design)

- Heaviest vehicle consider
- no of repetition not consider
- multiple wheel load converted into ESWL
- one single load movement is sufficient to cause damage to pavement.

fixed vehicle approach

(in Highway design)

- design govern by no. of repetition of standard axle.

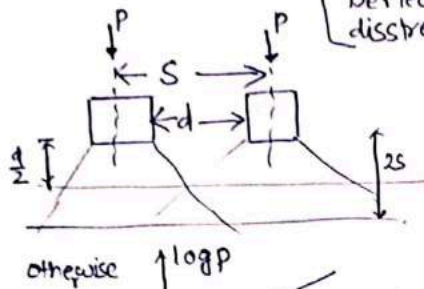
- Standard axle load
8160 kg or 8200 kg
or 80 kN or 8.2 ton

- convert into eg. no. of sta. axle by using EALF (eg. axle load factor)

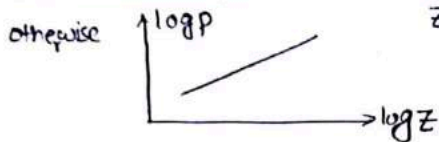
ESWL (eq. single wheel load) → use in fix traffic approach design (airport)

• consider equivalency in terms of

stress (ingress)
strain
Deflection
distress



$$\begin{aligned} Z \leq \frac{d}{2} & \quad \text{ESWL} = P \\ Z > \frac{d}{2} & \quad \text{ESWL} = 2P \end{aligned}$$



EALF (eq. Axle load factor) → used in Highway design.

$$\text{EALF} = \left(\frac{\text{axle load}}{\text{std. axle load}} \right)^4 \rightarrow \text{"fourth power Law"}$$

$$\text{Vehicle damage factor (VDF)} = \frac{\text{eq. no. of std. axle}}{\text{no. of vehicle}}$$

axle	either side wheel	EALF
Single	Single	$\left(\frac{\text{axle load}}{65} \right)^4$
	double	$\left(\frac{\text{axle load}}{80} \right)^4$
Tandem	double	$\left(\frac{\text{axle load}}{148} \right)^4$
Tridem	double	$\left(\frac{\text{axle load}}{224} \right)^4$

Sample size for axle load survey	
vehicles	Sample size
< 3000	20 %
3000-6000	15 %
> 6000	10 %

} of CVPD

method of flexible pavement design :-

1- empirical (based on physical property and strength of soil subgrade)
[GI, CBR, CR (stabilometer), McLeod]

2- Semiempirical / semi theoretical :- (Triaxial Test)
(Based on stress-strain function)

3- Theoretical method :- (Based on mathematical computation)

• Burmister method

→ Based on 2 elastic Theory.

GI method :-

GI	
0-1	Good
2-4	Fair
5-9	Poor
10-20	Very poor

Surface course & Base course thickness

f_m (GI, traffic)

Subbase Thickness → f_m (GI)

→ total - Base course - Surface course thickness

$$GI = 0.2a + \left(\frac{0.2}{40} \right) ac + \left(\frac{0.2}{20} \right) bd$$

$$\begin{aligned} a &= P - 35 \\ b &= P - 15 \\ c &= W_L - 40 \\ d &= I_p - 10 \end{aligned} \quad \left. \begin{array}{l} \\ \\ \\ \end{array} \right\} \begin{array}{l} \times 40 \\ \times 20 \end{array}$$

P → % finer (FSM)

Limitation :- does not consider Quality of material - used in pavement.

CBR method :- Based on strength parameter of subgrade soil & subsequent pavement material.

$$T_{cm} = \sqrt{\frac{1.75P}{\text{CBR} \cdot I} - \frac{A}{\pi}} \rightarrow \begin{cases} \text{CBR} < 12.1 \\ A = \pi a^2 \end{cases}$$

IRC :- ① CBR Test on remoulded soil (Insitu Test not suggested for design)

② soil compacted to OMC to get Proctor density.

③ Test sample soaked for 4 days before Testing (in dry zone (< 50 cm rain) → not soaked)

④ min 3 Test sample at same moisture content, same Proctor density.

⑤ if variation > permissible limit then take 6 samples.

CBR	permissible variation
0-10	3 %
10-30	5 %
30-60	10 %

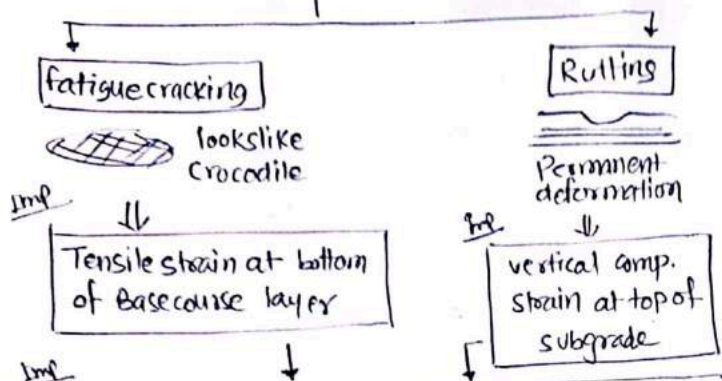
⑥ top 50 cm of subgrade compacted at least to 95-100 % of Proctor density

⑦ no. of heavy vehicle for design $A = P(1+r)^n + 10$
Present 7 day Avg. n → no. of year of last count & completion of construction.

⑧ design thickness applicable for single axle load (80 kN), tandem axle load (148 kN). For Higher axle load, increase thickness further.

⑨ when subbase has more no. of aggregate > 20 mm CBR value of material will not valid for design of subsequent layer above them.

IRC method of design (IRC-37)



upto 30msa	20% of area	20mm in 20% of length
>30msa	10% of area	10mm in 10% of length

$$N_f = 2.21 \times 10^{-4} \times \frac{1}{(E_t)^{3.89}} \times \frac{1}{(E)^{0.854}}$$

↓
no. of cumulative standard axle to produce 20% cracked surface area.

→ tensile strain

$$N_r = 4.1656 \times 10^{-8} \times \frac{1}{(E_v)^{4.5337}}$$

↓
no. of cumulative std. axle to produce rut depth of 20mm

→ vertical comp. strain

$$MSA = \frac{365[(1+r)^n - 1]}{r} \text{ DAF}$$

$r = 5\%$ as per IRC

$A = P(1+r)^x \rightarrow$ last count to completion
design life $NH/SH \Rightarrow 15$ year Expressway = 20 yr.

VDF = eq. no. of std. axle / commercial vehicle

Single lane road $\Rightarrow 1$

2 lane single carriageway = 0.75

based on total no. of vehicle in both direction

California resistance value Test :-

Stabilometer R value
cohesion meter C value

$$T_{cm} = \frac{k(TI)(90-R)}{C \cdot Y_s} \quad (TI) = 1.35(EWL)^{0.11}$$

0.166

Triaxial method :-

$$T_{cm} = \left[\left(\frac{3P \cdot X \cdot Y}{2\pi E_s \Delta} \right)^2 - a^2 \right] \left[\frac{E_s}{E_p} \right]^{1/3}$$

Subgrade ↑ Pavement ↓

$X \rightarrow$ traffic coefficient (ADT पर आने वाले)

$Y \rightarrow$ rain " (Based on Avg. annual rainfall)

$\Delta = 0.25$ cm (design deflection)

MC-load Test :- from plate load Test

$$T = \frac{k \log P/S}{\log \left(\frac{w}{s} \right)}$$

→ wheel load kg
→ total subgrade support kg

rep. thickness of gravel base

Basecourse constant dependent loaded area

Burmister method :- (layered system)

flexible :: $\Delta = 1.5 p_a / E_s$

rigid $\Delta = 1.18 p_a / E_s$

note :: $\frac{1.5}{1.18} = 1.27$ & $\frac{1.18}{1.50} = 0.78$

$$k = \frac{p}{\Delta} = \frac{p}{0.125 \text{ cm}} \quad \text{Plate load Test} \quad \text{modulus of subgrade reaction } (k)$$

$$\Delta = 1.18 p a / E S \rightarrow \text{rigid}$$

$$k_1 q_1 = k_2 q_2 \quad \text{IRC:-} \quad k_{75} = 0.50 k_{30}$$

radius of relative stiffness :- by Westergaard

$$l_{cm} = \left[\frac{E h^3}{12 k (1 - \mu^2)} \right]^{0.25} \quad \mu = 0.15$$

radius of resisting section

$$\textcircled{i} a < 1.724 h \quad b = \sqrt{1.6 a^2 + h^2} - 0.675 h$$

$$\textcircled{ii} a > 1.724 h \quad b = a$$

wheel load stress by Westergaard :-

$$\text{interior} \quad \frac{0.316 p}{h^2} \left[4 \log \left(\frac{1}{b} \right) + 1.069 \right]$$

$$\text{edge} \quad \frac{0.572 p}{h^2} \left[4 \log \left(\frac{1}{b} \right) + 0.359 \right]$$

$$\text{corner} \quad \frac{3 p}{h^2} \left[1 - \left(\frac{4.52}{l} \right)^{0.6} \right]$$

warping stress / Temp stress :- due to daily variation in Temperature

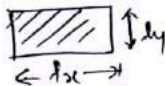
Temp. gradient across slab thickness

$$\text{interior} \quad \frac{E \alpha T}{2} \left[\frac{c x + 4 c y}{1 - \mu^2} \right]$$

$$\text{edge} \quad \max \left[\frac{E \alpha T}{2} c x, \frac{E \alpha T}{2} c y \right]$$

$$\text{corner} \quad \frac{E \alpha T}{3(1 - \mu)} \sqrt{a/l}$$

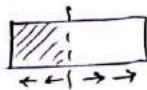
$$c x, c y \rightarrow f^n (x, y) \quad \text{Bradbury warping coefficient}$$



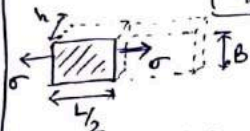
frictional stress :- due to seasonal variation

- due to change in overall temperature of slab

in winter $\rightarrow$ Tensile stress (T)
in summer $\rightarrow$ comp. stress (C)



in winter slab try to contract from both side $\therefore$ half distance consider in Analysis / calculations

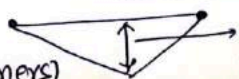


$$\sigma (B \times h) = f \left[r \left(B \times \frac{L}{2} \times h \right) \right]$$

$$\therefore \sigma = \frac{f l w}{2} = \frac{f l \gamma}{2}$$

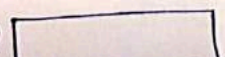
actual variation

(zero at corners)



max. at center of slab

assumed variation



① wheel load stress :- $S_c > S_e > S_i$
corner stress max $\therefore$ discontinuity in both direction

② warping / Temp. stress $\min \rightarrow$ corner
($\therefore$ weight is min resistance min)
 $\max \rightarrow$ interior, edge

note :- combination of wheel load stress & Temp. stress $\Rightarrow$ (edge) more critical hence design based on edge region however checking at corner

		daily	seasonal
	wheel load stress	warping stress	frictional stress
interior	(bottom)	day (bottom)	Winter (tension)
edge	(bottom)	day (bottom)	Winter (tension)
corner	(top)	night	Zero (winter tension)

Joint :- in concrete construction joints are - discontinuity which are introduced in concrete construction for various purpose.

① Construction Joint

↓
The Surface where 2 successive Placement of concrete meet

- whenever construction work stops - temporarily these are provided.
- could be either along the longitudinal or transverse direction.
- Should be located where SF & BM $\rightarrow$ 0, where member is supported by other member and 18m apart in huge structure.
- should not be provided at corner of wall or corner of pavement.
- where High shear resistance is - required at the construction joint, shear key may be provided.
- Preferably at a location where stresses are zero.
- These are vertical joints cut into wall that allows the concrete to shrink - without noticeable harm.
- construction joint reduce the thermal & shrinkage cracks & hence they should be planned accurately for their - location in the structure.

② Expansion Joint

- in transverse direction to allow movement of slab due to temp. & subgrade moisture variation.

max. spacing b/w Expansion joint = $\frac{L}{2}$ = 140m

• IRC joint Thickness = 2.5m.

• dowel bars are placed in it (parallel to traffic direction)

• dowel bars $\rightarrow$ develop bending, bearing, shear stress & helps in load transfer.

• IRC η of load transfer = 40% (dowel) distance at which SF becomes zero from max. loaded wheel = 1.02

• dowels 25-40mm dia / 400-500mm length

• IS 456 :- if length of concrete str > 45m Expansion joint provided.

③

contraction joint

- In transverse direction
- to take care of contraction of slab due to shrinkage of concrete.

'or' To regulate crack, to ensure that crack due to shrinkage & moisture formed at predetermined location.

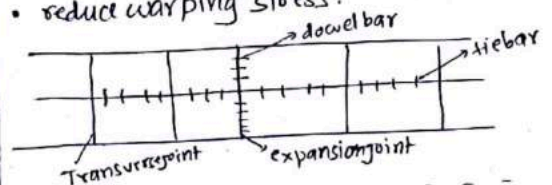
note:- where reinforcement is not - provided, The max. spacing b/w - contraction joint = 4.5m

without reinforcements $S = \frac{f_t L}{2}$ $w = \gamma = 2400 \text{ kg/m}^3$ $f = 1.5$
 $S \rightarrow$ permissible tensile stress in concrete $(0.8 \frac{\text{kg}}{\text{cm}^2})$
 reinforcement $\therefore \sigma_s + A_s t = f [w B \times \frac{1}{2} \times h]$
 $\sigma_s \rightarrow$ permissible Tensile stress in concrete 7400 kg/m^2

④

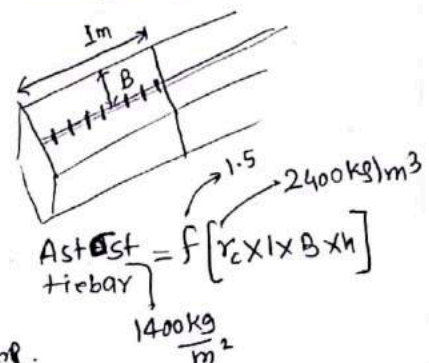
longitudinal joints

- in longitudinal direction
- if slab width more then provide
- reduce warping stress.



Tie bars :- not to withstand load
 • ensure 2 slabs remains firmly together
 • size 1cm bar

note:- load Transfer to adjacent slab - due to aggregate interlock (not tie bar).



max.

length of Tie bar = $2 \times \text{development length} + \text{gap}$
 $\frac{f_{osf}}{4\phi d}$

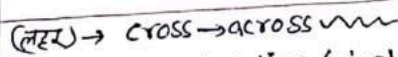
flexible pavement failure

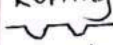
Surface defect	Cracks	Deformation	Disintegration
• streaking	• Alligator cracks • Reflection cracking • edge cracking	• corrugation • rutting	• potholes • stripping • ravelling • loss of agg.

Alligator or map cracking or crazing	• interconnected cracks • due to overheating of Bitumen • mainly due to fatigue and localised weakness in underlying weakness
--------------------------------------	---

Reflection cracking	• due to joint & cracks in pavement layer underneath • when Bitumen layer over cracked cement concrete or Bitumen pavement. - Treatment → cutback/emulsion used
---------------------	---

edge cracking	• frayed edge • edge broken • worn out shoulder
---------------	---

Corrugation	() → cross → across • regular undulation / ripple across-bitumen surface
-------------	--

Rutting  Groove in wheel	• longitudinal depression due to heavy-channelised traffic • rut are usually width of wheel path - Reasons → improper compaction of layers, lacking in stability of mix to support the traffic and leading to Plastic movement laterally under traffic
--	--

Potholes (Surface + Base course)	• Bowl shape extend till Base course • due to localised disintegration of material • due to ingress of water through surface-course.
-------------------------------------	--

stripping	• loss of Bond • <u>loss of strength & material from surface</u> • separation of Bitumen adhering to surface of aggregates failure in presence of moisture.
-----------	---

Ravelling ↓ Surface course	• Removal of <u>larger surface aggregate</u> leaving craters • Progressive disintegration of surface due to failure of Binder to hold the material together
Loss of aggregate	• due to insufficient Binder used • occurs in surface with surface dressing
Bird bath ↓ Subgrade failure	• deformation which may be caused by localised or variable subgrade failure

Distress	meaning
Settlement	General Lowering of road surface
Subsidence	due to poor drainage, a localised rather abrupt lowering of road-surface
Depression	dish type localised deformation
distortion	irregular Deformation of Road

Road drainage system	Location
Vertical sand drain	High embankment in soft soil
Causeway and culvert	cross-drainage in road Alignment
scupper and catchwater basin	Hill roads
Inset gratings	urban road drainage

note: in rutting & depression → patching work

Rigid pavement failure :-

I Scaling of concrete

- deteriorates the concrete.
- Reason ① deficiency in mix
- ② Presence of some chemical impurity which damage mix.
- ③ Excessive vibration.

II shrinkage cracks

- normally develop during curing (just after construction)
- can be in any direction.

III spalling of joint

- joint का खराब होना
- due to faulty alignment of filler-material
- does not extend vertically through slab but intersect at any angle

IV warping crack

- if joint are not properly designed it prevent expansion of slab leads to development of excessive stress, This stress cause formation of warping crack near edge joint.

note :: Hinge joint provide in slab to avoid warping cracks

5ml

V mud Pumping

- pumping noticed after rain in clay-subgrade

factors →

- ① Extent of slab deflection
- ② Type of subgrade soil
- ③ Amount of free water

Pavement evaluation

Structural evaluation

- ① Plate bearing Test
- ② Benkle beam method

Pavement-surface condition evaluation

- ① Bump Indicator (unevenness index)
- ② Roughometer (profilometer)

overlay thickness $\left\{ \begin{array}{l} \text{By CBR method} \\ \text{By Benkle beam Deflection method} \end{array} \right.$
and [flexible over flexible pavement]

Benkle beam method :- (flexible over flexible overlay)

- Large rebound Deflection → weak pavement
 :: need more overlay Thickness

$$D_c = \bar{D} + K\sigma \quad \bar{D} = \frac{\sum D_i}{n} \quad \sigma = \sqrt{\frac{\sum (\bar{D} - D_i)^2}{n-1}}$$

IRC (K=1)

- characteristic deflection after temp. correction
 $\Rightarrow D_c - 0.0065(T-35) \quad T^\circ C$

- Deflection noted in rainy season if not, then in dry season
 clay $\Rightarrow Ans \times 2$
 sand $\Rightarrow Ans \times (1.2-1.3)$

overlay Thickness :- equivalent to granular-material of WBM Layer

$$h_{mm} = 550 \log \frac{D_c}{D_a}$$

$$A = P(1+r)^{nt+10}$$

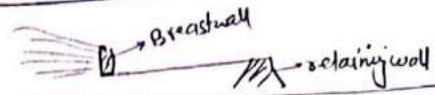
note:-

Bitumen concrete/
 Bitumen macadam
 with Bitumen surface course
 then equivalency factor = 2

A	D _a mm
150-450	1.5
450-1500	1.25
1500-4500	1

Types of coats used in flexible pavement :-

Structure in Hill roads :-



Prime-coat

• first Application of Low-viscosity Liquid Bituminous-material over an existing porous or absorbent pavement surface like the WBM base course.

• objective of priming :- to plug in the capillary voids of porous surface and to bond the loose mineral particles on the existing surface, using the low viscosity binders, which can penetrate into voids.

• Promotes bond (adhesion) b/w base and wearing course.

• to plug capillary voids in base-course and upward movement of water restricted.

① Breast wall

• constructed to buttress (सहायदेना) the uphill slope to road c/s

• should be strong enough to withstand earth pressure of soil behind along surcharge caused by slope.

② Retaining wall

• need to retain the fill portion of Highway c/s

③ check walls

• small retaining str
• constructed in series on sloping hill face to check slides and to provide overall stability of hill face.

Tack coat

• spray of Bituminous material over an existing surface which is relatively impervious like an existing bituminous surface or a cement concrete pavement

Ex. For laying Bitumen carpet over water bound macadam surface.

note: Traffic closed, otherwise dust, dirt on surface over tack coat surface.

④ Gabian wall

• Breast wall / Retaining wall / check wall constructed with dry stone masonry encased in wire mesh.

• used as toe protection wall where road runs parallel to stream.

⑤ Parapet wall

• needed to give protection, psychology, physically to motorist while travelling on roads with steep valley-slope.

Seal coat

① to seal the surfacing against the ingress of water.

② To develop skid resistance texture.

③ To enliven an existing dry or weathered bituminous surface.

④ Slow oxidation & prevent damage from sun's harmful rays.

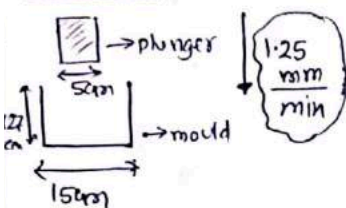
$$\text{Apparent specific gravity} = \frac{A}{A-C}$$

$$\text{Bulk specific gravity} = \frac{A}{B-C}$$

$A \rightarrow$ mass of oven dry agg. in air
 $B \rightarrow$ ————— Saturated —————
 $C \rightarrow$ ————— in water

viscosity $\leftarrow$ VG 30 $\rightarrow$ 270-30 indicates range of viscosity of Bitumen
 @ 60°C
 max viscosity (100+20) * 30 poise
 min viscosity (100-20) * 30 poise

CBR Test ::



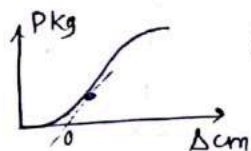
most specification subgrade

20% < 2 msa 30% > 2 msa

min 3 specimen, soak for 4 days before testing.

Penetration	Std. load P	Std. stress ($P/\pi/4 \times 5^2$)
2.5 mm	1370 kg	70 kg/cm ²
5 mm	2055	105 kg/cm ²

$CBR_{2.5} > CBR_5$ { if not then repeat
 if again then $CBR = CBR_5$ }



if initial portion $\rightarrow$ concave
 draw tangent $\rightarrow$ cut at x
 will be taken as 0

variation > permissible then take 6 sample

CBR %	Permissible
0-10	3%
10-30	5%
30-60	10%

Plate bearing Test :: to get supporting power of subgrade represented by k (kg/cm²)

$$k = P/0.125m$$

To minimize series of stacked plate put.

load settlement reading noted till $\Delta = 0.175m$

प्रकार में 0.25 mm का settlement increment के हिसाब से load निकाले जाये

correction

moisture / soaking

$$k \propto P$$

$$\frac{k_1}{A} = \frac{k_2}{P_2}$$

dia of plate

$$k_1 a_1 = k_2 a_2$$

Aggregate Tests ::

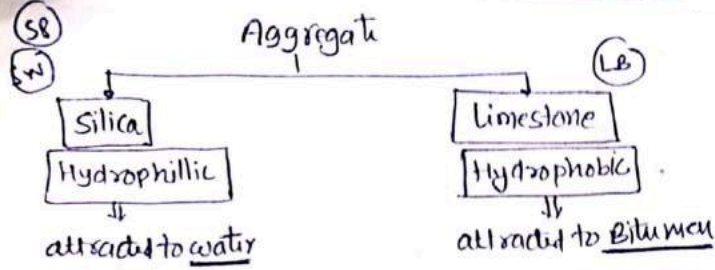
(i) Crushing Test	Strength	$12.5 \phi - 10 \phi mm / 3 \text{ layer} / 25 \text{ blow} / 2.36 \phi mm$ $\frac{W_2}{W_1} \times 100$ crushing value surface coarse $\pm 30\%$ Base course $\pm 45\%$
(ii) Abrasion Test * Loss * Angles * Abrasion Test * Devels * Dorry	Hardness	• Best Test for aggregate • impact + Abrasion + Attrition (k/w ball) (b/w Agg.) $12.5 \phi - 10 \phi mm / 1.76 mm$ • steel ball dia = 4.8 cm • steel ball numbers depends on grading (Ex. grade A agg. 12 no. of balls) • total rotation 500-1000 • rpm 30-33 (depends on grading) Abrasion value surface coarse $\pm 30\%$ • coeff of hardness = $20 - \frac{\text{loss in wt}}{3}$
(iii) Impact Test	Toughness	$12.5 \phi 10 \phi / 2.36 \phi / 14 \text{ kg} - 38 \text{ cm hammer}$ • 3 layer - 25 blows But by hammer 15 blows per layer at not less than 1 second. • wearing course $\pm 30\%$ Bituminous macadam $\pm 40\%$
(iv) Soundness Test	durability or weathering resistance	• conduct accelerated weathering test cycles. $Na_2SO_4 / MgSO_4 \rightarrow$ oven 105 110°C (16-18 hr) • after 5 cycle wt. measure • loss in wt $\pm 12\%$ (Na_2SO_4) $\pm 18\%$ ($MgSO_4$)
(v) Shape Test	Shape factor	• Flakiness Index ($\pm 15\%$) ≤ 1000 Least dimension < 0.6 mean size अवधि हूँ Agg. पर Elongation Index ($\pm 15\%$) • $\frac{\text{Greatest dimension}}{\text{Least dimension}} > 1.8$ mean size • Angularity no. (0 to 11) $\Rightarrow 67 - \%$ solid volume $\rightarrow$ measure voids in excess of 33% $AN = 67 - \frac{100W}{C_{ga}} \rightarrow$ wt of Agg in cylinder $\rightarrow$ water capacity (wt of water) in same cylinder
(vi) Specific Gravity	2.6-2.9	GT good quality
(vii) water absorption Test	Porosity	$\pm 0.6\%$ of wt of Aggregates
(viii) Bitumen adhesion Test (Static Immersion Test)	adhesion	• agg with Bitumen $\Rightarrow$ water में 40°C पर 24 hr डुबाये रखे • IRC Strip value of agg. $\pm 5\%$ (generally 2-2.5)

note: Stripping Problem when-

Bitumen mixture is permeable to water.

Bitumen Test :

1 Penetration Test (25°C)	Hardness or Softness of Bitumen	- only for Bitumen - not for tar (∴ too soft) - unit = $\frac{1}{10}$ mm - Penetration 6-7 mm and 60-70 grade - t=0 t=5 sec - Penetration & Softening Point - Hot climate → Hard Bitumen used मार्दम move viscous ∴ Less penetration 30/40 used. $P = AT + K$ Penetration temp. A = 0.0015 - 0.0016	5 float Test (50°C)	consistency	- Generally for consistency penetration, viscosity Test used. But for certain consistency these Test not applicable hence use float Test. - modified viscosity Test used with small amt of very viscous Bitumen material - float value & stiffness time FTV - at which water force its way through Bitumen plug → float value
2 viscosity Test (25°C)	viscosity (measure resistance of flow)	viscosity & time time noted to fill (50-200 cc) viscosity & time For Liq. Bituminous material For tar & cut back Bitumen viscosity Less note: (1) efflux viscometer → Liq. Bituminous material (2) method used as → std. Tar viscometer → saybolt furol → Red wood → engler	6 Ring & Ball Test	softening point	Particular degree of softness under std. Test condition. or Temp. at which Bitumen passes from solid to Liq. consistency note: 1- paving grade 80/100 SP = 35-50°C 2- for no bleeding SP = max. atm. temp + (5-10)°C 3- High SP → less Temp. susceptibility ∴ prefer in warm climate
3 Ductility Test (27°C)	adhesiveness or elasticity of Bitumen	- distance (cm) that briquette can be stretched before breaking → ductility - Briquette size (1x1) cm² - pull rate = $1.25 \times 40 = 50 \text{ mm/min} = \text{cm/min}$ (5)	7 Flash & Fire Test	By Pensky marten close cup	- min flash point of Bitumen = 175°C [safe limit to heat Bitumen → 50° less than flash point] - Flash point → lowest temp °C at which Application of test flame causes the vapour from Bitumen to catch fire momentarily in form of flash. - Fire Test ∴ causes Bitumen to ignite & burn for at least 5 sec under specified condition of test
4 Specific gravity Test (27°C)	By Pycnometer	Bitumen → 0.97 - 1.02 Tar → 1.10 note: cut back Gt depend on type and proportion of diluent used.	8 Solubility Test with Tri-chloroethylene	impurity & free carbon content	- insoluble material < 1% (मार्दम A min. value of 99% is desired) - Bitumen → cracked if in CCl₄ insoluble material > 0.5%
			9 Spot Test	to know Cracked Bitumen	- Cracked Bitumen if insoluble material > 0.5% (2 Bit. + 100 CCl₄ → wash/dry → weight % of cracked)
			10 Loss on heating Test or Accelerated heat Test	loss in wt > 1% grade 150/200 > 2%	- Bitumen → loss its volatile → hardness - Better Bitumen → loss less after heating 50 gm Bitumen $\xrightarrow{163^\circ\text{C for 5 hr}}$ Residue
			11 water absorption Test	> 0.2% by weight	water कम से कम होना चाहिए to prevent foaming of Bitumen when it is heated above Boiling point of water



Property	Bitumen (0.97-1.02)	Tar (1.10)
Color	Black to dark brown	Black to dark brown
Production	Petroleum product made by distillation of petroleum crude	destructive distillation of wood or coal
Solubility	in $\begin{cases} CS_2 \\ CCl_4 \end{cases}$	soluble in Toluene (C_7H_8)
ductility	less ductile	more ductile than Bitumen
Temp. Susceptibility	Less	more, i.e. greater variation in viscosity with Temperature
Carbon content	Less	more free carbon content, can be seen from solubility test
	oxidise slowly Thermoplastic chemically inert	
Resistance in water	more (insoluble in water)	Less

Different grades of Bitumens :-

(i) Paving grade	construction work of road & airfield
(ii) Industrial Grade	for water proofing of structure and industrial floor
(iii) Penetration grade 30/40	- Penetration Less (Hard) → road with High Traffic (Expressway, urban road, factory road) → Hot mix work in area where difference b/w max & min temp is less than $25^\circ C$
(iv) Penetration grade 60/70	- Hot mix work for Bitumen macadam and Bitumen concrete for superior type of road with high traffic and in normal summer Temp. - Surface dressing - for premix work in High Altitude - Premix work in road with less traffic intensity

Bitumen layer	% Bitumen
Surface Dressing	2 %
Bit. macadam	3.3-3.5 %
Bitumen concrete	6-7 %
massitic Asphalt	15-20 %

Blown Bitumen/oxidised Bitumen

- 95/15 → penetration value
- ↓ softening point
- Produced by passing air through soft Bitumen mixture under Gravel condition

Type of Tar	uses
RT1 (Lowest viscosity)	Surface painting
RT4	Premix in Macadam
RT5 (Highest viscosity)	Grouting

As no. ↑
viscosity ↑
RT5 > RT4 > RT1

Asphalt :- when Bitumen contains inert material / minerals

Cut back Bitumen :- viscosity ↓↓ by volatile diluent (cold region)

note:- वाताviscosity reduce करती है तो वाता diluent मिलाना पड़ेगा

	Solvent	% Bitumen = 100 - solvent
RC-0 & SC-0	45	55
RC-5 & SC-5	15	85

Cut back classification (Based on Hardening after Application)

Rapid curing cut back (RC)	Ex. Naphtha, petrol, Gasoline. • Petroleum distillate which will rapidly evaporate if used in construction.
medium-curing cutback (MC)	Ex. Kerosene, Light diesel oil • with Intermediate Boiling solvent MC use :- use in Premix with <u>less quantity</u> of fine aggregate
slow curing cutback (SC)	High Boiling point diluent • SC use :- use in premix with <u>Appreciable amt</u> of fine aggregate

Bitumen Emulsion :- 2 phase system consisting of 2 immiscible liquid where droplet of Bitumen are suspended.

- In m & R work ✓
- Patch up work ✓
- wet weather (in rainy season) ✓
- Soil stabilization in desert ✓

mix design method

- 1- Marshall method → syllabus
- 2- Hubbard field "
- 3- Haveem method
- 4- Smith Triaxial "

Bitumen mix Requirement

- 1- Stability
- 2- Durability
- 3- flexible
- 4- skid resistance
- 5- Workability.

Marshall Design specification:

- 1- Stability - min 340 kg
- 2- Flow value - 8-16 (0.25 mm unit)
- 3- V_v % = 3 to 5%
- 4- VFB % = 75-85%

optimum Bitumen content

$$= \text{Binder} \left\{ \begin{array}{l} \text{max} \\ \text{Stability} \\ \text{value} \end{array} + \frac{G_m}{\text{value}} + \frac{1}{4} V_v \right\}$$

3

SGV

1- for evaluation of Performance of Bituminous mix
→ (Flow value Test, Stability Test)

2- Stability Test → max load supported by specimen

loading rate = 5 cm/min [same as bitumen ductility Test]

3- Flow value Test → measure deformation (0.25 mm unit)

if deformation 4mm → then Flow value = $\frac{4}{0.25} = 16$

→ then reading 16 → Flow value

4- mix with High stability value & low Flow value is not Desirable ∵ mix develop crack due to heavy moving load.

1- G_t (Theoretical specific gravity) → with considering air voids

$$G_t = \frac{100}{\frac{w_1}{G_1} + \frac{w_2}{G_2} + \frac{w_3}{G_3} + \frac{w_4}{G_4}}$$

where $w_1 = \frac{W_1}{W} \times 100$

2- Bulk specific Gravity

$$G_m = \frac{W_b}{V \cdot \gamma_w} = \frac{W_{moist}}{V_{moist} \times \gamma_w}$$

3- % air voids

$$V_v = \frac{G_t - G_m}{G_t} \times 100$$

4- voids in mineral Aggregate (VMA)

$$VMA \% = \% V_v + \% V_b$$

$$\% V_b = (w_b \%) \times \frac{G_m}{G_b}$$

5- voids filled with Bitumen VFB

$$VFB = \frac{\% V_b}{\% V_v + \% V_b} \times 100 = \frac{\% V_b}{\% VMA} \times 100$$

US
VF
VFB
VMA

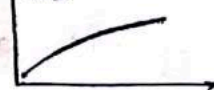
Unit wt



% Vv



VFB



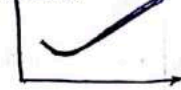
Stability



Flow value



VMA



X axis
→ Bitumen

14/3
14/4/2020

flexible pavement: CIRC: 371

Surf course → Highest Quality material
Base course
Subbase
Subgrade

flexible pavement drive stability $\rightarrow$

- ① Grain to grain contact
- ② Aggregate interlock
- ③ Particle friction & cohesion

- Transfer of load from top to bottom layer by grain to grain contact
- load carrying capacity from load distribution
Property (not from its bending / flexural strength)
- Reflects the deformation of lower layer
(मतलब if subgrade undulated $\rightarrow$
Surface pavement is also undulated)

major flexible pavement surface failure :-

- 1- fatigue cracking (ii) Rutting, (iii) Thermal cracking

in IRC 37: 2018 only these 2 criteria considered.

function of flexible pavement layers :-

- 1-subgrade $\rightarrow$ layer of top natural soil prepared to receive stress from layer above it.

- 2- Base course & subbase (broken stone)
- Flexible

 - load distribution property
 - sub surface drainage

Rigid

 - prevent pumping
 - protect subgrade against frost action.

- 3- wearing / surface course : directly contact with Traffic load, superior in Quality.
- fⁿ → to provide friction, smoothness, drainage offer watertightness.

note:-

- (i) stability of wearing course $\longrightarrow$ Marshall Stability Test
- (ii) Evaluation $\longrightarrow$ Benklebeam Test, plate Test

Rigid pavement : load transfer through layer to layer
from top to bottom

- load carrying capacity by slab itself
through Bending action.

- analysis using elastic theory.

{ assume pavement as an elastic plate
resting over an elastic foundation }

major Rigid pavement failure

- 1- fatigue cracking → In India only parameter to design.
- 2- Mud pumping → Settlement due to heavy load

$$\text{Rigidity factor (RF)} = \frac{\text{contact pressure}}{\text{type pressure}} \rightarrow \begin{matrix} \text{wheel load} \\ \text{area of imprint} \end{matrix}$$

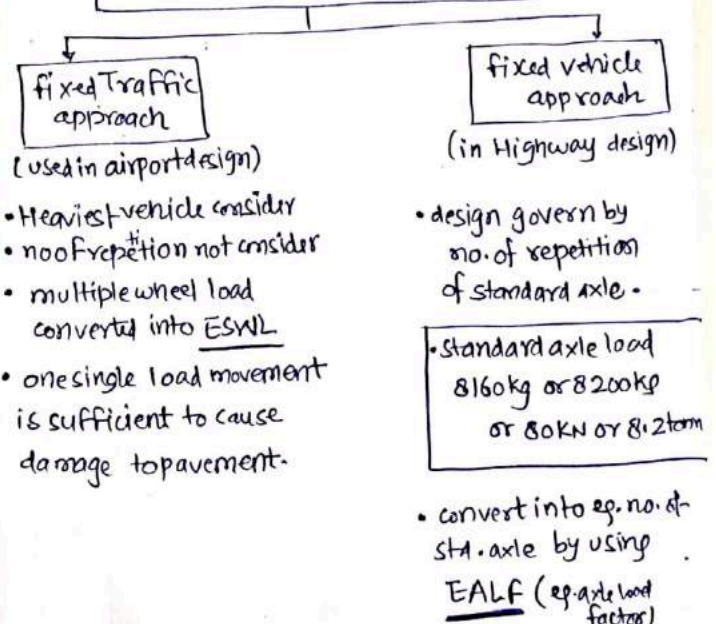
$$RF = 1 \quad TP = 0.7 \text{ MPa}$$

$$RF < 1 \quad TP > 0.7$$

RF > 1 TP < 0.7

note:- type under compression CP > TP
Tension CP < TP

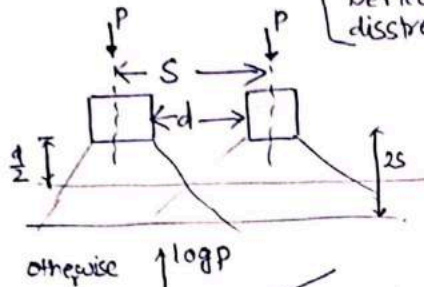
Traffic load consideration in design



ESWL (eq. single wheel load) → use in fix traffic approach design (airport)

- consider equivalency in terms of

stress (ingress)
strain
Deflection
distress



$$\begin{aligned} Z \leq \frac{d}{2} & \quad ESWL = P \\ Z > \frac{d}{2} & \quad ESWL = 2P \end{aligned}$$

CI method

CI	Quality
0-1	Good
2-4	Fair
5-9	Poor
10-20	Very poor

Surface course & Base course thickness

$f_m(GI, traffic)$

Subbase Thickness → $f_m(GI)$

→ total - Base course - Surface course thickness

$$GI = 0.2a + \left(\frac{0.2}{40}\right)ac + \left(\frac{0.2}{20}\right)bd$$

$$\begin{aligned} a &= P - 35 \\ b &= P - 15 \\ c &= w_L - 40 \\ d &= I_p - 10 \end{aligned} \quad \begin{aligned} &\} \times 40 \\ &\} \times 20 \end{aligned}$$

$P \rightarrow \% \text{ finer}$ (FSM)

Limitation: does not consider quality of material used in pavement.

EALF (eq. Axle load factor) → used in Highway design.

$$EALF = \left(\frac{\text{axle load}}{\text{std. axle load}} \right)^4 \rightarrow \text{"fourth power Law"}$$

$$\text{Vehicle damage factor (VDF)} = \frac{\text{eq. no. of std. axle}}{\text{no. of vehicle}}$$

axle	either side wheel	EALF
Single	Single	$\left(\frac{\text{axle load}}{65} \right)^4$
	double	$\left(\frac{\text{axle load}}{80} \right)^4$
Tandem	double	$\left(\frac{\text{axle load}}{148} \right)^4$
Tridem	double	$\left(\frac{\text{axle load}}{224} \right)^4$

Sample size for axle load survey	
vehicles	Sample size
< 3000	20 %
3000-6000	15 %
> 6000	10 %

method of flexible pavement design :-

1- empirical (based on physical property and strength of soil subgrade)
[GI, CBR, CR (stabilometer), McLeod]

2- Semiempirical / semi theoretical :- (Triaxial Test)
(Based on stress-strain function)

3- Theoretical method :- (Based on mathematical computation)

Burmister method

→ Based on 2 elastic theory.

CBR method: Based on strength parameter of subgrade soil & subsequent pavement material.

$$T_{cm} = \sqrt{\frac{1.75P}{CBR \cdot I} - \frac{A}{\pi}} \rightarrow \begin{aligned} & CBR < 12.1 \\ & A = \pi a^2 \end{aligned}$$

IRC: ① CBR Test on remoulded soil (Insitu Test not suggested for design)

② soil compacted to OMC to get Proctor density.

③ Test sample soaked for 4 days before Testing (in dry zone (< 50cm rain) → not soaked)

④ min 3 Test sample at same moisture content, same Proctor density.

⑤ if variation > permissible limit then take 6 samples.

CBR	permissible variation
0-10	3 %
10-30	5 %
30-60	10 %

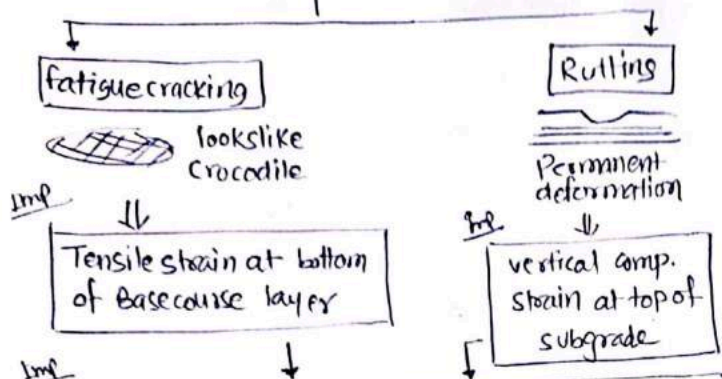
⑥ top 50cm of subgrade compacted at least to 95-100 % of Proctor density

⑦ no. of heavy vehicle for design $A = P(1+r)^n + 10$
Present 7 day Avg $n \rightarrow$ no. of year of last count & completion of construction.

⑧ design thickness applicable for single axle load (80kN), tandem axle load (148kN). For higher axle load, increase thickness further.

⑨ when subbase has more no. of aggregate > 20mm CBR value of material will not valid for design of subsequent layer above them.

IRC method of design (IRC-37)



upto 30msa	20% of area	20mm in 20% of length
>30msa	10% of area	10mm in 10% of length

$$N_f = 2.21 \times 10^{-4} \times \frac{1}{(\epsilon_t)^{3.89}} \times \frac{1}{(E)^{0.854}}$$

no. of cumulative standard axle to produce 20% cracked surface area.

→ tensile strain

$$N_r = 4.1656 \times 10^{-8} \times \frac{1}{(\epsilon_v)^{4.5337}}$$

no. of cumulative std. axle to produce rut depth of 20mm

→ vertical comp. strain

$$MSA = \frac{365[(1+r)^n - 1]}{r} \text{ DAF}$$

r = 5% as per IRC

A = P(1+r)^x → last count to completion
design life 15/20 year Expressway = 20 yr.

VDF = eq. no. of std. axle / commercial vehicle

single lane road ⇒ 1
2 lane single carriageway = 0.75 } based on total no. of vehicle in both direction

california-resistance value Test :-

stabilometer R value
cohesionmeter C value

$$T_{cm} = \frac{k(TI)(90-R)}{C \cdot Y_s}$$

0.166

$$(TI) = 1.35(EWL)^{0.11}$$

Triaxial method :-

$$T_{cm} = \left[\left(\frac{3P \cdot X \cdot Y}{2\pi E_s \Delta} \right)^2 - a^2 \right] \left[\frac{E_s}{E_p} \right]^{1/3}$$

Subgrade

↑

Permanent

X → traffic coefficient (ADT 4433000)

Y → rain " (Based on Avg. annual rainfall)

Δ = 0.25 cm (design deflection)

MC-load Test :- from plate load Test

$$T = k \log \frac{P}{S}$$

→ wheel load kg

→ total subgrade support kg

rep. thickness of gravel base

basecourse constant depend on loaded area

Burmister method :- (layered system)

flexible :: Δ = 1.5 p_q / E_s

rigid Δ = 1.18 p_q / E_s

$$\text{note: } \frac{1.5}{1.18} = 1.27 \text{ \& } \frac{1.18}{1.50} = 0.78$$

$$k = \frac{p}{\Delta} = \frac{p}{0.125 \text{ cm}} \quad \text{Plate load Test} \quad \text{modulus of subgrade reaction } (k)$$

$$\Delta = 1.18 p a / E S \rightarrow \text{rigid}$$

$$k_1 q_1 = k_2 q_2 \quad \text{IRC:-} \quad k_{75} = 0.50 k_{30}$$

radius of relative stiffness :- by Westergaard

$$l_{cm} = \left[\frac{E h^3}{12 k (1 - \mu^2)} \right]^{0.25} \quad \mu = 0.15$$

radius of resisting section

$$\textcircled{1} a < 1.724 h \quad b = \sqrt{1.6 a^2 + h^2} - 0.675 h$$

$$\textcircled{II} a > 1.724 h \quad b = a$$

wheel load stress by Westergaard :-

$$\text{interior} \quad \frac{0.316 p}{h^2} \left[4 \log \left(\frac{1}{b} \right) + 1.069 \right]$$

$$\text{edge} \quad \frac{0.572 p}{h^2} \left[4 \log \left(\frac{1}{b} \right) + 0.359 \right]$$

$$\text{corner} \quad \frac{3 p}{h^2} \left[1 - \left(\frac{4.52}{l} \right)^{0.6} \right]$$

warping stress / Temp stress :- due to daily variation in Temperature

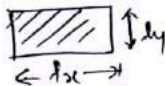
Temp. gradient across slab thickness

$$\text{interior} \quad \frac{E \alpha T}{2} \left[\frac{c x + 4 c y}{1 - \mu^2} \right]$$

$$\text{edge} \quad \max \left[\frac{E \alpha T}{2} c x, \frac{E \alpha T}{2} c y \right]$$

$$\text{corner} \quad \frac{E \alpha T}{3(1 - \mu)} \sqrt{a/l}$$

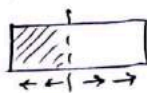
$$c x, c y \rightarrow f^n (x, y) \quad \text{Bradbury warping coefficient}$$



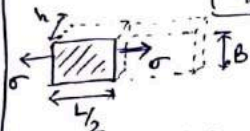
frictional stress :- due to seasonal variation

- due to change in overall temperature of slab

in winter $\rightarrow$ Tensile stress (T)
in summer $\rightarrow$ comp. stress (C)



in winter slab try to contract from both side $\therefore$ half distance consider in Analysis / calculations

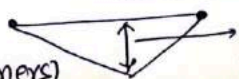


$$\sigma (B \times h) = f \left[r \left(B \times \frac{L}{2} \times h \right) \right]$$

$$\therefore \sigma = \frac{f l w}{2} = \frac{f l \gamma}{2}$$

actual variation

(zero at corners)



max. at center of slab

assumed variation



① wheel load stress :- $S_c > S_e > S_i$
corner stress max $\therefore$ discontinuity in both direction

② warping / Temp. stress $\min \rightarrow$ corner
($\therefore$ weight is min resistance min)
 $\max \rightarrow$ interior, edge

note :- combination of wheel load stress & Temp. stress $\Rightarrow$ (edge) more critical hence design based on edge region howevr checking at corner

		daily	seasonal
	wheel load stress	warping stress	frictional stress
interior	(bottom)	day (bottom)	Winter (tension)
edge	(bottom)	day (bottom)	Winter (tension)
corner	(top)	night	Zero (winter tension)

Joint :- in concrete construction joints are - discontinuity which are introduced in concrete construction for various purpose.

① Construction Joint

↓
The Surface where 2 successive Placement of concrete meet

- whenever construction work stops - temporarily these are provided.
- could be either along the longitudinal or transverse direction.
- Should be located where SF & BM $\rightarrow$ 0, where member is supported by other member and 18m apart in huge structure.
- should not be provided at corner of wall or corner of pavement.
- where high shear resistance is required at the construction joint, shear key may be provided.
- Preferably at a location where stresses are zero.
- These are vertical joints cut into wall that allows the concrete to shrink - without noticeable harm.
- construction joint reduce the thermal & shrinkage cracks & hence they should be planned accurately for their location in the structure.

② Expansion Joint

$$\frac{\delta}{2} = L \Delta T$$

$\delta \rightarrow$ max. compression allowed.

- in transverse direction to allow movement of slab due to temp. & subgrade moisture variation.
- max. spacing b/w Expansion joint = $\frac{140}{m}$
- IRC joint Thickness = 2.5m.
- dowel bars are placed in it (parallel to traffic direction)
- dowel bars $\rightarrow$ develop bending, bearing, shear stress & helps in load transfer.
- IRC η of load transfer = 40% (dowel) distance at which SF becomes zero from max. loaded wheel = 1.02
- dowels 25-40mm dia / 400-500mm length
- IS 456 :- if length of concrete str > 45m Expansion joint provided.

③

contraction joint

- In transverse direction
- to take care of contraction of slab due to shrinkage of concrete.

'or' To regulate crack, to ensure that crack due to shrinkage & moisture formed at predetermined location.

note:- where reinforcement is not provided, The max. spacing b/w contraction joint = 4.5m

without reinforcements $\left[S = \frac{f_t l_w}{2} \right]$ $w = \gamma = 2400 \text{ kg/m}^3$ $f = 1.5$

$S \rightarrow$ permissible tensile stress in concrete $\left(0.8 \frac{\text{kg}}{\text{cm}^2} \right)$

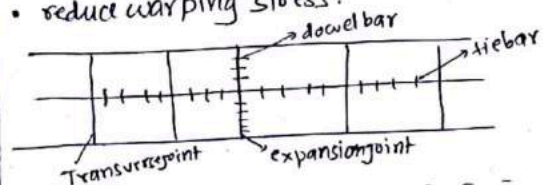
reinforcement $\therefore \sigma_s + A_s t = f \left[w B \times \frac{1}{2} \times h \right]$

$\sigma_s \rightarrow$ permissible Tensile stress in concrete 7400 kg/m^2

④

longitudinal joints

- in longitudinal direction
- if slab width more then provide
- reduce warping stress.



- Tie bars :- not to withstand load
- ensure 2 slabs remains firmly together
 - size 1cm bar

note:- load Transfer to adjacent slab - due to aggregate interlock (not tie bar).

1m

$A_s + \sigma_s = f \left[r_c \times l \times B \times h \right]$

tie bar $\left[1400 \frac{\text{kg}}{\text{m}^2} \right]$

$1.5 \rightarrow 2400 \text{ kg/m}^3$

note:-

length of Tie bar = $2 \times \text{development length} + \text{gap}$

$\frac{f_{osf}}{4\sigma_d}$

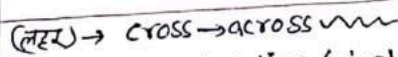
flexible pavement failure

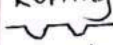
Surface defect	Cracks	Deformation	Disintegration
• streaking	• Alligator cracks • Reflection cracking • edge cracking	• corrugation • rutting	• potholes • stripping • ravelling • loss of agg.

Alligator or map cracking or crazing	• interconnected cracks • due to overheating of Bitumen • mainly due to fatigue and localised weakness in underlying weakness
--------------------------------------	---

Reflection cracking	• due to joint & cracks in pavement layer underneath • when Bitumen layer over cracked cement concrete or Bitumen pavement. - Treatment → cutback/emulsion used
---------------------	---

edge cracking	• frayed edge • edge broken • worn out shoulder
---------------	---

Corrugation	() → cross → across • regular undulation / ripple across-bitumen surface
-------------	--

Rutting  Groove in wheel	• longitudinal depression due to heavy-channelised traffic • rut are usually width of wheel path - Reasons → improper compaction of layers, lacking in stability of mix to support the traffic and leading to Plastic movement laterally under traffic
--	--

Potholes (Surface + Base course)	• Bowl shape extend till Base course • due to localised disintegration of material • due to ingress of water through surface-course.
-------------------------------------	--

stripping	• loss of Bond • <u>loss of strength & material from surface</u> • separation of Bitumen adhering to surface of aggregates failure in presence of moisture.
-----------	---

Ravelling ↓ Surface course	• Removal of larger surface aggregate leaving craters • Progressive disintegration of surface due to failure of Binder to hold the material together
Loss of aggregate	• due to insufficient Binder used • occurs in surface with surface dressing
Bird bath ↓ Subgrade failure	• deformation which may be caused by localised or variable subgrade failure

Distress	meaning
Settlement	General Lowering of road surface
Subsidence	due to poor drainage, a localised rather abrupt lowering of road-surface
Depression	dish type localised deformation
distortion	irregular Deformation of Road

Road drainage system	Location
Vertical sand drain	High embankment in soft soil
Causeway and culvert	cross-drainage in road Alignment
Scupper and catchwater basin	Hill roads
Inlet gratings	urban road drainage

note: in rutting & depression → patching work

Rigid pavement failure :-

I Scaling of concrete

- deteriorates the concrete.
- Reason ① deficiency in mix
- ② Presence of some chemical impurity which damage mix.
- ③ Excessive vibration.

II shrinkage cracks

- normally develop during curing (just after construction)
- can be in any direction.

III spalling of joint

- joint का खराब होना
- due to faulty alignment of filler-material
- does not extend vertically through slab but intersect at any angle

IV warping crack

- if joint are not properly designed it prevent expansion of slab leads to development of excessive stress, This stress cause formation of warping crack near edge joint.

note :: Hinge joint provide in slab to avoid warping cracks

5ml
V mud pumping

- pumping noticed after rain in clay-subgrade

factors →

- ① Extent of slab deflection
- ② Type of subgrade soil
- ③ Amount of free water

Pavement evaluation

Structural evaluation

- ① Plate bearing Test
- ② Benkle beam method

Pavement-surface condition evaluation

- ① Bump Indicator (unevenness index)
- ② Roughometer (profilometer)

overlay thickness $\left\{ \begin{array}{l} \text{By CBR method} \\ \text{By Benkle beam deflection method} \end{array} \right.$
for [flexible over flexible pavement]

Benkle beam method :- (flexible over flexible overlay)

- Large rebound Deflection → weak pavement
∴ need more overlay thickness

$$D_c = \bar{D} + K\sigma \quad \bar{D} = \frac{\sum D_i}{n} \quad \sigma = \sqrt{\frac{\sum (D_i - \bar{D})^2}{n-1}}$$

IRC (K=1)

- characteristic deflection after temp. correction
⇒ $D_c - 0.0065(T-35)$ T°C

- Deflection noted in rainy season if not, then in dry season
clay ⇒ Ans x 2
sand ⇒ Ans x (1.2-1.3)

overlay Thickness :- equivalent to granular material of WBM Layer

$$h_{mm} = 550 \log \frac{D_c}{D_a}$$

$$A = P(1+r)^{nt+10}$$

note:-

Bitumen concrete/
Bitumen macadam
with Bitumen surface course
then equivalency factor = 2

A	D _a mm
150-450	1.5
450-1500	1.25
1500-4500	1

Types of coats used in flexible pavement :-

Structure in Hill roads :-

Prime-coat

• first Application of Low-viscosity Liquid Bituminous-material over an existing porous or absorbent pavement surface like the WBM base course.

• objective of priming :- to plug in the capillary voids of porous surface and to bond the loose mineral particles on the existing surface, using the low viscosity binders, which can penetrate into voids.

• Promotes bond (adhesion) b/w base and wearing course.

• to plug capillary voids in base-course and upward movement of water restricted.

Tack coat

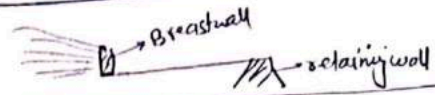
• spray of Bituminous material over an existing surface which is relatively impervious like an existing bituminous-surface or a cement concrete pavement

Ex. For laying Bitumen carpet over water bound macadam surface.

note: Traffic closed, otherwise dust, dirt on surface over tack coat surface.

Seal coat

- ① to seal the surfacing against the ingress of water.
- ② To develop skid resistance texture.
- ③ To enliven an existing dry or weathered bituminous surface.
- ④ Slow oxidation & prevent damage from sun's harmful rays.



① Breast wall

• constructed to buttress (सहायदेना) the uphill slope to road c/s

• should be strong enough to withstand earth pressure of soil behind along surcharge caused by slope.

② Retaining wall

• need to retain the fill portion of Highway c/s

③ check walls

• small retaining str
• constructed in series on sloping hill face to check slides and to provide overall stability of hill face.

④ Gabian wall

• Breast wall / Retaining wall / check wall constructed with dry stone masonry encased in wire mesh.

• used as toe protection wall where road runs parallel to stream.

⑤ Parapet wall

• needed to give protection, psychology, physically to motorist while-travelling on roads with steep valley-slope.