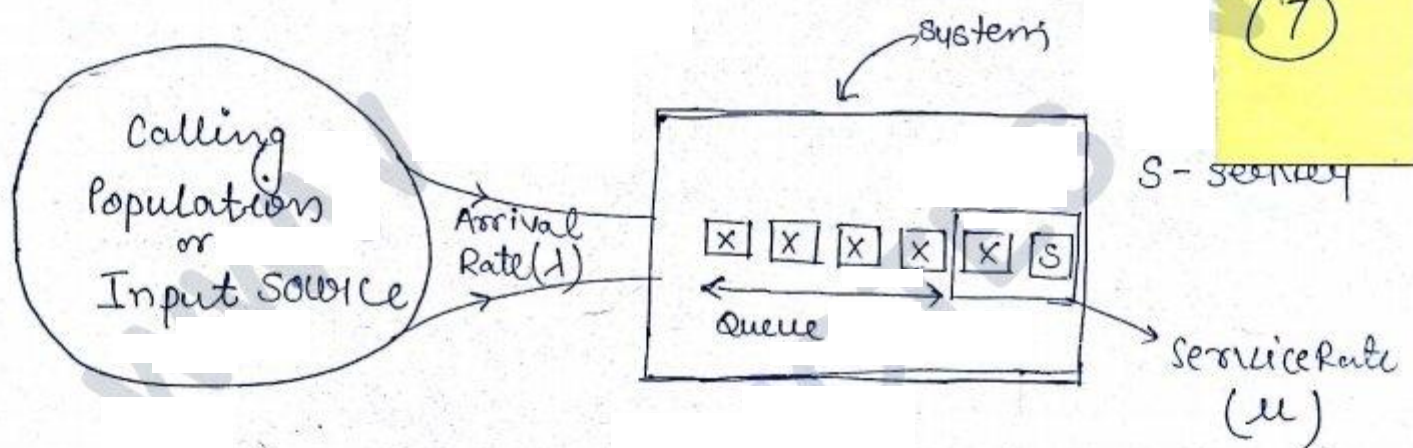


"Queuing Theory" / Waiting line theory

The aim of queuing theory is achievement of an economic balance between the cost of providing service and cost associated with the wait required for that service. It is applied to service oriented organizations like production shop, work shop, repair shop, bank, atm, etc.

Characteristic of queuing model:-

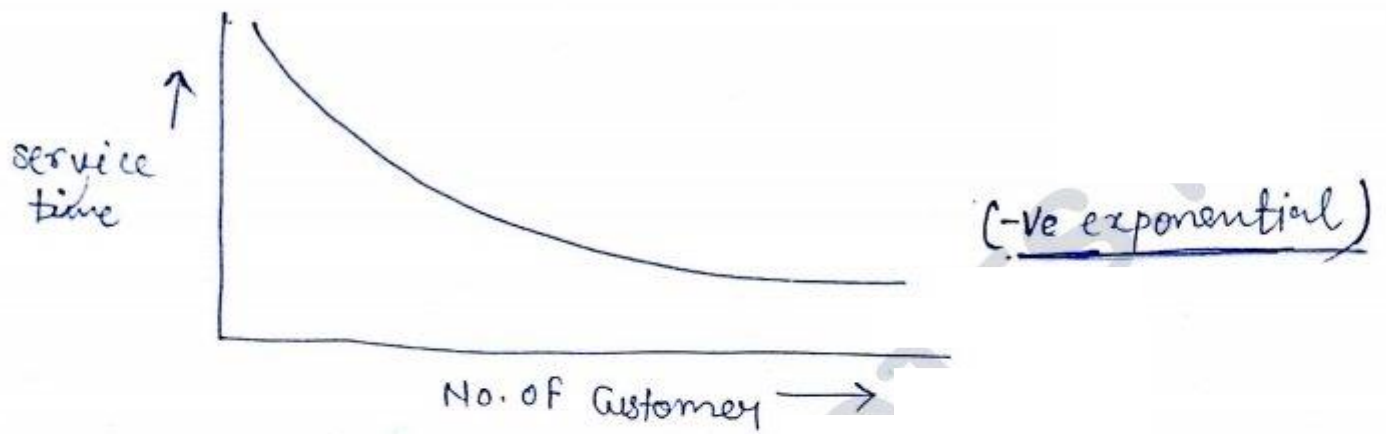


1. Arrival Rate / Arrival Pattern (λ) $\rightarrow$

The no. of customer arriving per unit time is termed as arrival rate. Customer arrival is random and therefore it is assumed to follow poisson's distribution.

2. Service Rate / Service Pattern:—(μ)

The number of customer serviced per unit time is termed as a service rate and it is assumed to follow exponential distribution.



3. Service Rule / service order

Queuing Theory It gives information about the Q-discipline which means the order by which the customers are picked up from the waiting line in order to provide service.

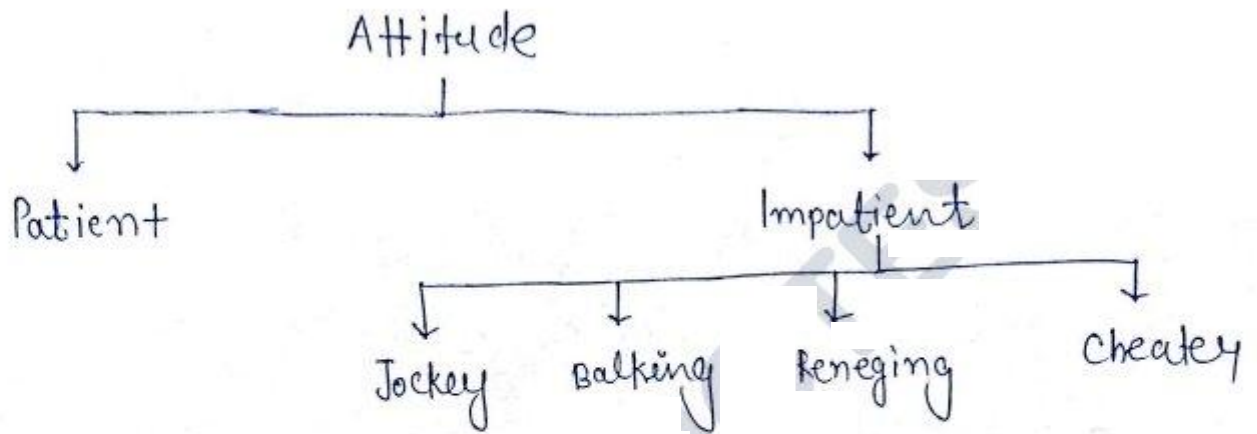
- 1) FIFO or FCFS
- 2) LIFO or LCFS
- 3) SIRO (service in random order)
- 4) Priority treatment

11. System and Calling Population :-

System is the place or facility where customer arrives in order to get service. Its capacity may be finite or infinite.

The entire sample of customers from which only few visit our system is termed as calling population or input source. Its capacity may be finite or infinite. It is infinite when the arrival of few customers does not have any effect on the arrival pattern of future customers.

5. Customer Attitude



Jockey - Customer keep on changing queue in hope to get service faster.

Balking - Customer does not join the queue and leave the system as queue is very long.

Reneging - Customer join the queue for short duration and then leave the system. as queue is moving very slow.

Cheater - Customer take illegal means like fighting, bribing in hope to get faster.

Representation of Queuing Model:-

Queuing Models are represented by Kendall and Lee notations whose general form is $(a/b/c): (d/e/f)$

where

- a - probability dist. for arrival pattern
- b - probability dist. for service pattern
- c - No. of server within the system
- d - service rule or service order
- e - Size of capacity of system

f - Size or Capacity of calling population

Symbol

1. a & b

M - Markovian (Poisson) for arrival pattern or exponential service pattern

E - Erlangian (Gamma) for arrival or service pattern

D - Deterministic Arrival or Service pattern

2. C 1, 2, 3, 4, 5 - - -
Number of

3. d

1) FIFO or FCFS

2) LIFO or LCFS

3) SIRO

4) GD - General service discipline

4. e & f

N - Finite

∞ - Infinite

e.g. $(E/M/2) : (SIRO/N/\infty)$

- Gamma arrival, exponential service, 2 server

Finite capacity of system and infinite capacity of calling population.

Single server model $(M/M/1 : FIFO/\infty/\infty)$

↓

$$\text{Arrival Rate} = \lambda \text{ (Poisson's)} = 15 \text{ Cust/hr}$$

$$\text{Inter-arrival rate or Time} = \frac{1}{\lambda} = \frac{1}{15} \text{ hr/Cust} = 4 \text{ min/Cust.}$$

(Exponential)

$$\text{Service Rate} = \mu \text{ (exponential)} = 20 \text{ Cust/hr.}$$

$$\text{Inter-Service Rate or Time} = \frac{1}{\mu} = \frac{1}{20} \text{ hr/Cust.} = 3 \text{ min/Cust.}$$

(Poisson's)

(1) IF $\lambda > \mu$

Queue length will keep on increasing and after a certain period of time incoming population will not get service. In these conditions system ultimately fails and there is no solution to such problems.

(2) IF $\lambda \leq \mu$ - system works

$\lambda < \mu$ - prefer (service rate more than arrival rate)

$$\rho = \frac{\text{Arrival Rate}}{\text{Service Rate}} = \frac{\lambda}{\mu}$$

ρ indicates the percentage time when server is busy

e.g. $\mu = 20 \text{ Cust/hr}$

1) if $\lambda = 5$, $\rho = \frac{5}{20} = 0.25$

2) if $\lambda = 10$, $\rho = \frac{10}{20} = 0.50$

3) if $\lambda = 15$, $\rho = \frac{15}{20} = 0.75$

4) if $\lambda = 20$, $\rho = \frac{20}{20} = 1.00$

The ratio of arrival rate to service rate indicate the percentage time ^{when} server is busy and is known as utilization factor, Average utilization, system utilization, channel efficiency and clearing ratio.

★ It also indicate the probability that a new customer have to wait.

Formulae:-

1. Probability that the system is idle or zero customer in the system $\Rightarrow P_0 = 1 - \rho$

2. Probability of having exactly n customer in the system

$$P_n = \rho^n \cdot P_0$$

$$P_n = \rho^n (1 - \rho)$$

eg. for $n = 4$

$$\Rightarrow P_4 = \rho^4 (1 - \rho)$$

eg.

Probability of having 3 or more than 3 customer in system

$$P_0 + P_1 + P_2 + P_3 + \dots = 1$$

$$P_3 + P_4 + P_5 + \dots = 1 - (P_0 + P_1 + P_2)$$

$$= 1 - (P_0 + \rho^1 P_0 + \rho^2 P_0)$$

$$P_3 + P_4 + P_5 + \dots = 1 - P_0 (1 + \rho^1 + \rho^2)$$

★ Probability of at least n customer in system = $(\rho)^n$

3. Average number of customers in the system $\rightarrow$

In this we include both the customers waiting in the queue along with those getting service

$$L_s = \sum_{n=0}^{\infty} n \cdot P_n$$

$$L_s = \frac{\rho}{1-\rho}$$

4. Average number of customers in the queue $\rightarrow$

In this we do not include the customer getting service

$$L_q = \sum_{n=2}^{\infty} (n-1) \cdot P_n$$

$$L_q = \frac{\rho^2}{1-\rho} = L_s - \rho = L_s \cdot \rho$$

Little's law:- For a stable system average number of customers in the system or queue is given by average customer arrival rate multiplied by average waiting time of customer in the system or queue.

$$L_s = \lambda \cdot W_s$$

$$L_q = \lambda \cdot W_q$$

for Remember
पाठ $\times$ समय = इकाई

So here we can find
waiting in system

$$W_s = \frac{L_s}{\lambda}$$

waiting time in queue

$$W_q = \frac{L_q}{\lambda} = W_s - \frac{1}{\mu}$$

*	Average $\xrightarrow{\text{for}}$ System
	Mean $\xrightarrow{\text{for}}$ Queue

if Nothing mention in question

Problem: 35 The number of person arriving at a service center is 8 cust/hr and the service provider take 5 min/cust on an average then determine

1. L_s and L_q
2. W_s and W_q

Solⁿ $\lambda = 8 \text{ cust/hr}$ $\frac{1}{\mu} = 5 \text{ min/cust.}$

$$\mu = \frac{1}{5} \times 60 \text{ cust/hr} = 12 \text{ cust/hr}$$

$$\rho = \frac{8}{12} = \frac{2}{3}$$

$$L_s = \frac{\rho}{1-\rho} = \frac{\frac{2}{3}}{1-\frac{2}{3}} = 2$$

$$W_s = \frac{L_s}{\lambda} = \frac{2}{8} \text{ hr} = 15 \text{ min}$$

$$L_q = L_s \rho = 2 \times \frac{2}{3} = \frac{4}{3}$$

$$W_q = \frac{L_q}{\lambda} = \frac{4}{3 \times 8} = 10 \text{ min}$$

Problem 36: A shopkeeper service 10 cust/hr and

customer arrival is 7 cust/hr find the probability that at least two (2) customer waiting in the queue.

Solⁿ

$$\mu = 10 \text{ cust/hr}$$

$$\lambda = 7 \text{ cust/hr}$$

$$P_0 + P_1 + P_2 + P_3 + \dots = 1$$

$$P_3 + P_4 + \dots = 1 - P_0 - P_1 - P_2$$

At least 2 customer

waiting in queue it means at least three in the system

$$\begin{aligned} \text{So Probability} &= 1 - (P_0 + \rho^1 P_0 + \rho^2 P_0) \\ &= 1 - P_0 (1 + \rho^1 + \rho^2) \\ &= 1 - (1 - \rho)(1 + \rho^1 + \rho^2) \\ &= \rho^3 \\ &= (0.7)^3 = 0.343 \end{aligned}$$

Problem (workbook 13)

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ESE 2004

$$\mu = 6/\text{hr}$$

$$A \rightarrow \frac{1}{\mu_A} = 6 \text{ min} \Rightarrow \mu_A = 10/\text{hr}, \text{ wages} = \text{Rs } 8/\text{hr}$$

$$B \rightarrow \frac{1}{\mu_B} = 5 \text{ min} \Rightarrow \mu_B = 12/\text{hr}, \text{ wages} = \text{Rs } 10/\text{hr}$$

estimate cost of idle machine = Rs 15/hr.

$$S_A = 0.6, S_B = 0.5$$

Total Cost = Cost of idle mc + salary

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$$(L_s)_A = \frac{S_A}{1 - S_A} = \frac{0.6}{1 - 0.4} = 1.5 \text{ mc}$$

$$(\text{Idle Cost of mc}) = 1.5 \text{ mc} \times \frac{\text{Rs } 15}{\text{hr.mc}} \times 8 \text{ hr} = \text{Rs } 180$$

$$(\text{Salary})_A = \text{Rs } 8/\text{hr} \times 8 \text{ hr} = \text{Rs } 64$$

$$\text{Total Cost} = (T.C.)_A = \text{Rs } 180 + \text{Rs } 64 = \text{Rs } 244$$

811

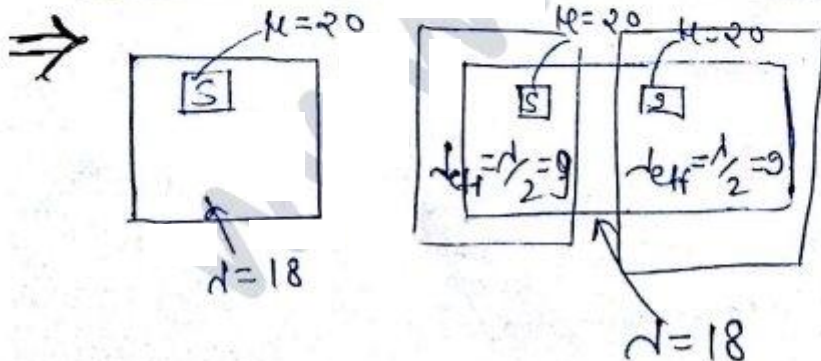
$$(L_s)_B = \frac{S_B}{1 - S_B} = \frac{0.5}{1 - 0.5} = 1 \text{ mc}$$

$$(\text{Idle Cost of mc}) = 1 \text{ mc} \times \frac{\text{Rs } 15}{\text{hr.mc}} \times 8 \text{ hr} = \text{Rs } 120$$

$$(\text{Salary})_B = \text{Rs } 10/\text{hr} \times 8 \text{ hr} = \text{Rs } 80$$

$$(T.C.)_B = \text{Rs } 200$$

So Repairman B is used because the total cost of repairman B is less than A



when a additional server put with same the incoming population Get decided.

* Some more formulae

- ① Average length of non empty queue / Average length of queue containing at least one customer

$$L_q = \frac{\rho}{1-\rho}$$

S.No.	System	Queue
1	4	3
2	2	1
3	1	0 x
4	0	0 x
5	2	1
6	6	5
7	4	3

②

- ② Probability of n arrival in the system during period T .

$$P(n, T) = \frac{(\exp)^{-\lambda T} (\lambda T)^n}{n!}$$

λ - cust/hr
 T - hr.

- ③ Probability that more than T time period is needed to service a customer

$$P = (\exp)^{-\mu T}$$

- ④ Probability that the waiting in the queue is greater than T .

$$P(W_q > T) = \rho \cdot (\exp)^{-T/W_s}$$

- ⑤ Probability that the waiting time in the system is greater than T

$$P(W_s > T) = (\exp)^{-T/W_s}$$