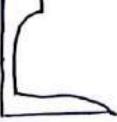


STEEL

IS rolled steel beam section :- (4) series

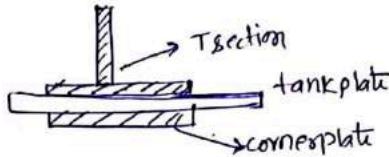
Section	classification
Beam	ISJB - Ind. std. junior beam ISLB → light weight beam ISMB → medium weight beam ISWB → wide flange beam
column or Heavy weight beams	ISSC → column sections ISHB → Heavy weight beam
channels	ISJC → junior channels ISLC → light weight channel ISMC → medium weight channel ISMCP → medium weight parallel-flange channel
Angles	ISA →  equal angles ISA →  unequal angles ISBA →  bulb angles

various types of rolled structural steel section

- (I) Rolled Steel I section
- (II) _____ channel "
- (III) _____ Angle "
- (IV) _____ T "
- (V) _____ Tube "
- (VI) _____ bars "
- (VII) _____ flats "
- (VIII) _____ plates "
- (IX) _____ sheets "
- (X) _____ strips "

T-section Application :-

- (i) used to transmit bracket loads to column.
- (ii) used with flat strips to connect plates in the steel ~~tank~~ rectangular tanks.



Angle section :- uses :-

- designed for resisting axial force (comp Tensile) and transverse forces as pure shear.
- they may be used as connecting elements to connect structural elements like sheets/plates onto form a built up section.

Bulb section :- • provide better platic stiffening

- used in ship building
- when the stress is under extreme stress and starts to buckle, this shape is highly resistant and increases the longevity of the structure.

main advantage of steel member :-

- (I) High strength to weight ratio
- (II) Gas & water tightness
- (III) Longer Life
- (IV) No sudden failure
- (V) Economy in transportation & Handling
- (VI) Termite proof & rot proof.
- (VII) formwork

Steel density
7850 kg/m³

Rolled steel beams :

- ① mainly used to resist bending stress when they are designed as beam.
- ② are used as independent section to resist compressive stress when they are designed for column / strut.
- ③ are used as independent section to resist tensile stress when they are designed as tie.

design wind pressure
(IS 875 part-3)

$$P_z = 0.6 V_z^2$$

(N/m²) (m/s)

$$V_z \text{ design wind velocity} = V_b \times \{k_1 \times k_2 \times k_3\}$$

k_1 = Risk coefficient or Probability factor

k_2 = Height, terrain, str.size factor

k_3 = Topography factor.

method of Design of Steel framework :-

Simple design

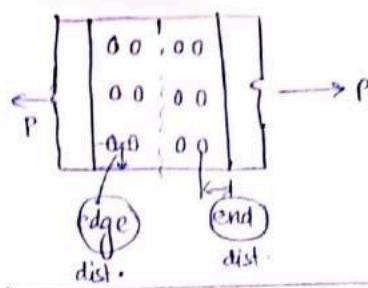
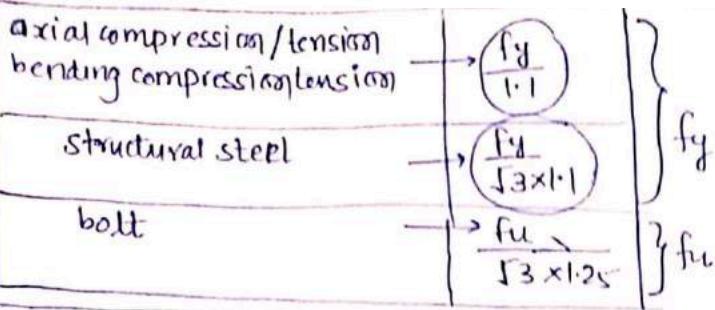
- Based on elastic theory
- assume pin joint (moment transfer)
- all connection of beams, girders, trusses are virtually flexible.
- most uneconomical method

Semi-rigid Design

- ensure partial fixity is available at support
- This method permits a reduction in max. BM in beam suitably connected to support due to partial transfer of moment to another connected member.
- economical than simple design

Rigid Design

- assumption → end connections are fully rigid and capable of transmitting moment & shears
- frames sufficient rigid to hold virtually unchanged original angles b/w such members and members they connect.
- It is used in convenient cases and gives economy in the weight of steel and saves construction cost



design strength of bolted connection $\rightarrow \min$ {Strength of bolt in shear (V_{shb})
Strength of bolt in bearing (V_{pb})
Strength of bolt in tension (T_{db}) (if exist)}

design shear strength of bolt or shear capacity of bolt $V_{shb} = \frac{f_{ub}}{\sqrt{3} \times 1.25} [n_n A_{nb} + n_s A_{sb}]$

$n_n \rightarrow$ no. of shear plane with thread intercepting plane

$A_{nb} \Rightarrow$ net shear area of bolt at throat $= 0.78 A_{sb}$
 $= 0.78 \times \frac{\pi}{4} d^2$

$A_{sb} \Rightarrow$ nominal shank area of bolt

note:- Reduction factors for shear capacity of Bolt :-

long joint (β_{lj})	Bolt ($L_j > 15d$) $\xrightarrow{L_j}$ $\beta = 1.075 - (0.5/\cdot) \frac{L_j}{d} \quad 0.75 \leq \beta \leq 1$
weld ($L_j > 150+t$) Throat thickness	$\beta = 1.2 - 0.2 \frac{L_j}{150+t}$

griplength	$\beta = \frac{8d}{3d + L_g} \quad (L_g > 5d)$
------------	--

Packing Platis	$(tpk > 6mm)$ $\beta = 1 - 125 \times 10^{-4} tpk$
----------------	--

Bearing capacity of bolt $= \frac{2.5 k_b d t f_u}{1.25}$

$k_b = \min \left\{ \frac{e_{end}}{3d}, \frac{p_{pitch}}{3d}, 0.25, \frac{f_u}{f_{ub}}, 1.0 \right\}$

plate
bolt



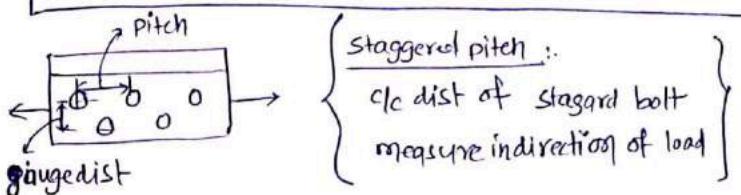
max. edge distance $= 12t_E \quad E = \frac{f_{250}}{f_y} \quad t \rightarrow$ thinner outer plate

note :- This will not apply to fasteners interconnecting the components of back-to-back tension member.

where member exposed to corrosion \rightarrow
max edge dist $\Rightarrow 40 + 4t$

min end/edge dist. required 'or' Bolt holes should not placed too near to the edge Reasons \rightarrow

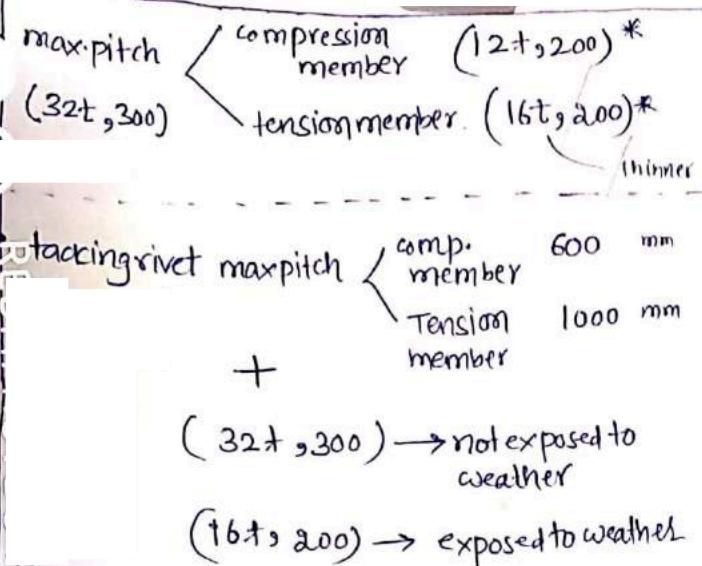
- ① The failure of Plate in tension may take place
- ② The steel of the plate opposite to the hole may bulge out and may crack



min pitch required ?

- ① to prevent failure of member b/w 2 consecutive rivets.
- ② to permit efficient installation of rivet
- ③ to provide adequate resistance to tearout of bolt/rivet

min pitch $\rightarrow 2.5\phi$



Note:- tack rivets are used when a member (consist of 2 elements) section, which is suppose to act as single unit then they are connected by tack bolts.

- tack rivets used to prevent local buckling in compression member.

compression member :- where force are transferred through Butting face

max. pitch = 4.54^* for a distance of $1.5 \times$ width of member from Butting face.

The distance bw the centre of any consecutive fasteners in a line adjacent and parallel to an edge of an outside plate

* $(100 + 4t, 200)^*$ in comp. & tension member.

special note :- if staggered fastener :-
at equal interval & $g \geq 75\text{mm}$
then spacing* increase by 50%.

mm	Lsm $\phi(1)$	bolt hole (clearance) $\phi^*(d_0)$	wsm rivet d	d1 (clearance)
≤ 14	+1			
> 24	+3			
$(16-24)$	+2			

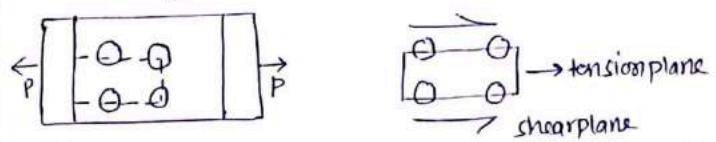
$$\text{Tensile capacity of bolt} = \min \left\{ \frac{A_g \times f_y}{1.1}, \frac{A_{nt} \times 0.9 f_u}{1.25} \right\}$$

$$\text{Bolt subjected to Shear + Tension} \quad \left[\left(\frac{V_u}{V_d} \right)^2 + \left(\frac{T_u}{T_b} \right)^2 \leq 1 \right]$$

$V_u \rightarrow$ factored sf acting on bolt $V_d \rightarrow$ design shear capacity of bolt
 $T_u \rightarrow$ tensil force $T_b \rightarrow$ design tension

Block shear strength : combination of yielding + rupture (tension)

• block shear failure of plate occurs along a path involving tension on one plane & shear on perpendicular Plane along fasteners.



[in shear $\left\{ \frac{\text{gross area Avg}}{\text{net area Avn}} \right\}$] [intension $\left\{ \frac{\text{gross area Atg}}{\text{net area Atn}} \right\}$]

I) Shear yielding + Tensile rupture

$$\left(\frac{\text{Avg} \times f_y}{\sqrt{3} \times 1.1} \right) + \left(A_{tn} \times \frac{0.9 f_u}{1.25} \right)$$

II) Shear rupture + tensile yielding

$$\left(\frac{A_{vn} \times 0.9 f_u}{\sqrt{3} \times 1.25} \right) + \left(A_{tg} \times \frac{f_y}{1.1} \right)$$

Block shear strength = Min {I, II}

now :- Block shear failure \rightarrow High bearing strength of bolt + High strength of Bolt.

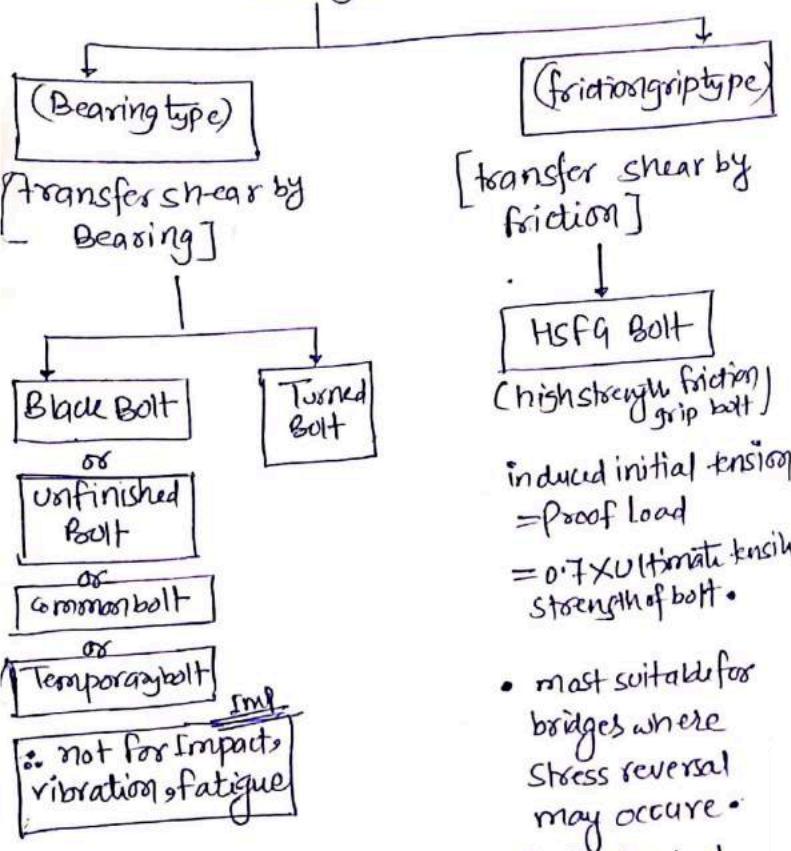
Ex-

$$\begin{aligned} \phi^* &= 18 \\ \text{Avg} &= 150 \times 8 \\ A_{vn} &= [150 - (1.5 \times 18)] \times 8 \\ A_{tg} &= 35 \times 8 \\ A_{tn} &= (35 - 0.5 \times 18) \times 2 \times 8 \end{aligned}$$

Pryning force :- HSFG bolts \rightarrow subjected to tensile force then additional forces are considered due to flexibility of connected part

[on basis of Load Transfer]

Bolt type



[transfer shear by friction]

HSFG Bolt

(high strength friction grip bolt)

induced initial tension
= Proof Load
 $= 0.7 \times \text{Ultimate tensile strength of bolt}$

- most suitable for bridges where stress reversal may occur.
- for fatigue load these are ideal

Assumption in design of Riveted connection :-

- 1- Rivets are assumed to be stressed equally.
- 2- The rivet hole is assumed to be completely filled by rivet.
- 3- friction b/w plate \rightarrow Neglected
- 4- Shear stress is assumed to be uniformly distributed over the gross cross sectional area of rivet.
- 5- Stress in a plate is assumed to be uniform
- 6- Bending of rivet \rightarrow neglected.
- 7- Bending stress is uniform b/w plate & rivet.

W.S.M	clearance
$\phi \leq 25$	+1.5 mm
$\phi > 25$	+2 mm

unwin's formula

$$\frac{d}{t} = 6.01 \sqrt{t_{min} \text{ (mm)}}$$

($t_{min} > 8$)

($t < 8$)

$$\sigma_{scdt} = \frac{\pi}{4} d^2 \sigma_{se}$$

↓
shear bearing

IS: 800 : 1984 :

Permissible stress	value
avg. shear stress	$0.40 f_y$
max. shear stress	$0.45 f_y$
Axial comp/tensile stress	$0.60 f_y$
Bending comp/tensile stress	$0.66 f_y$
Bearing stress	$0.75 f_y$
combined bearing & bending	$0.90 f_y$

(MPa)
Permissible stress in shop rivets :-

values equal

type of rivet	shear	bearing	axial tension
Power driven	100	300	100
Hand driven	80	250	80

note:- ① field rivets :-

-10.0%

these values

② if WL or EQ load is considered then

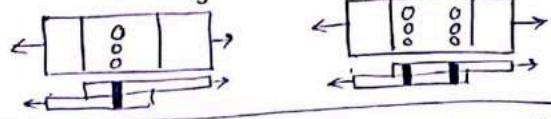
+25.0% above values.

Types of joints :-

Lap joint

when 2 members to be connected are overlapped & connected together

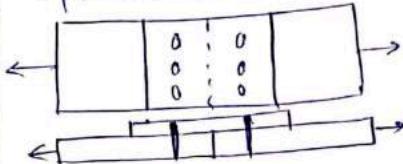
(i) single bolted Lap joint (ii) double bolted lap joint



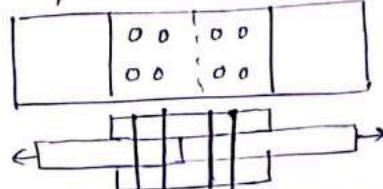
Butt joint

2 members are placed end to end and are joined by cover plates.

① Single cover butt joint :- when 1 cover plate is provided on one side.



② Double cover butt joint :- when 2 cover plates are provided.

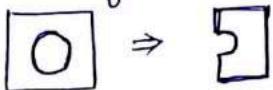


Joint	n.i.
Lap single riveted	50-60
double "	60-70
Tripple "	72-80
Butt single riveted	55-60
double riveted	76-84
Tripple riveted	80-88

Situations mode of failure of riveted connection :-

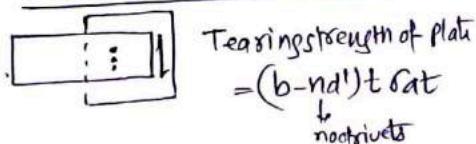
(A) Failure of plate

① By failure of plate b/w rivet hole & edge



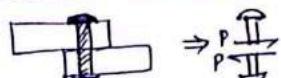
- due to less/insufficient edge dist.
- ⇒ to avoid this failure provide min edge dist.

② Tearing of plate b/w rivetholes :-



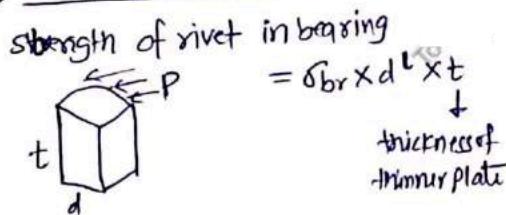
(B) Failure of rivet

① Failure of rivet in shear :-



$$\text{Strength of rivet in shear} = \sigma_{shear} \times \frac{\pi}{4} d^2$$

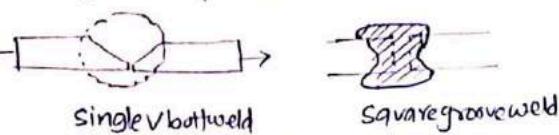
② Failure of rivet in bearing :-



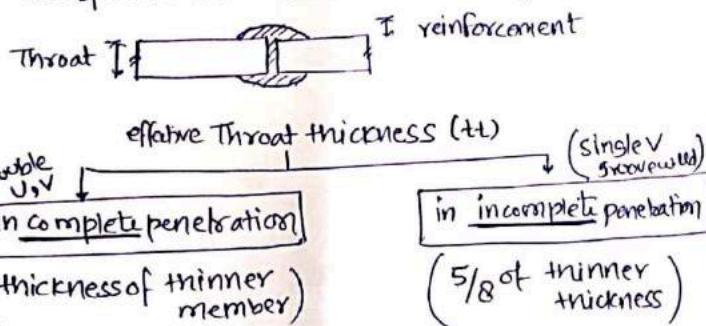
Buttweld (Grooveweld)

- Provided when member to be joined are in one plane (i.e. Butt joint)

- Butt weld refers to the bonds that are deposited in a groove b/w 2 members to be joined



- size of Butt weld = throat dimension (effective throat thickness)



note:- reinforcement \rightarrow extra weld metal which makes the throat thickness at least 10% greater than thickness of welded material
 $f_n \rightarrow$ to increase η of joint.

- reinforcement $\not\geq 3$ mm
- in calculation neglect reinforcement.

axial Strength of Buttweld :- govern by yielding (incomp. or tension)

$$\Rightarrow (l_{eff} \times t_e) \times f_y' \xrightarrow{1.25} \text{for shopweld}$$

$$\Rightarrow (l_{eff} \times t_e) \times f_y' \xrightarrow{1.50} \text{for fieldweld}$$

basically $f_y' \rightarrow \min \left\{ \frac{\text{strength of weld}}{f_w}, \frac{\text{yield strength of parent metal}}{f_y} \right\}$

Shear strength of buttweld :- govern by yielding

$$\Rightarrow (l_{eff} \times t_e) \times f_y' \xrightarrow{\sqrt{3} \times 1.25} \text{shopweld}$$

$$1.50 \rightarrow \text{fieldweld}$$

effective length of Buttweld = length of full size weld

$$\cdot \text{min length of Buttweld} = 4 \times \text{size of weld} = 4S$$

Intermittent Butt welding :-

$$\text{min effective length} = 4 \times S + \text{spacing} \quad \not\geq 16 t_{min} (\text{thinner})$$

Note :- The intermittent weld shall not be used in position subjected to dynamic, repetitive and alternating stresses.

Buttweld shall be treated as parent metal with a thickness equal to throat thickness, stress $\not\rightarrow$ permitted in parent metal.

Check for combination of stress in Buttweld need not to be carried out if \rightarrow

(i) Buttwelds are axial loaded.

(ii) in single & double bevel weld :-

[sum of normal + shear stress]

$\not\rightarrow$ design normal stress

[shear stress $\not\geq$ 50% of design shear stress]

Buttweld :-

Combined bearing, bending, shear :-

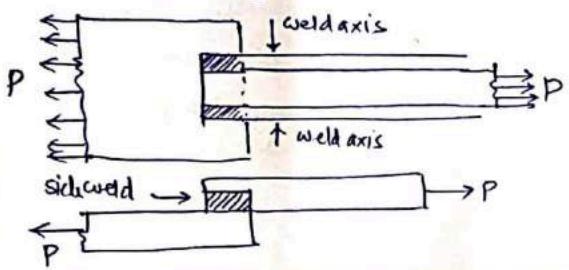
$$f_{eq} = \sqrt{(f_{bx})^2 + (f_b)^2 + (f_{br}f_b) + 3q^2}$$

fillet weld :- cheat shear criteria

- Provided when 2 members to be jointed are in different plane and Lapjoint
- 
(Single fillet)
- 
(Double fillet)
- A fillet weld joins 2 surfaces at approximate right angle to each other.

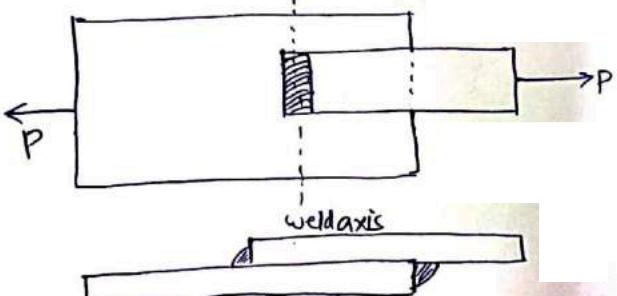
Side fillet weld :- when member with side weld is loaded, the load axis is parallel to the weld axis.

- Weld is subjected to shear
- Weld shear strength is limited to just about half the weld metal tensile strength
- Ductility is high in side weld

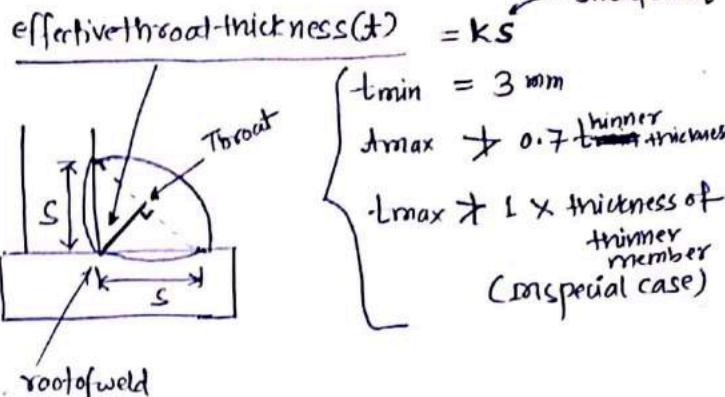
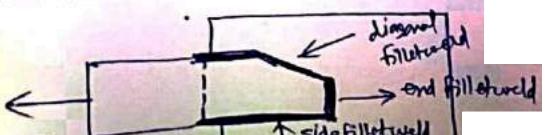


end fillet weld :- when a member with end weld is loaded, the load axis is perpendicular to weld axis.

- When a connection with end fillet is loaded in tension, the weld has high strength & the strength developed in weld = value of weld metal.

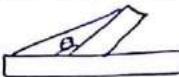


note:- end fillet weld stronger than side weld. But for calculation & analysis both are same.



$s \rightarrow$ size of weld (length of smallest side of triangle length)
 $t \rightarrow$ throat thickness (shortest perpendicular distance from root to hypotenuse)

$k \rightarrow$ depends on fusion faces angle



θ degrees	K
60-90	0.70
91-100	0.65
101-106	0.60
107-113	0.55
114-120	0.50

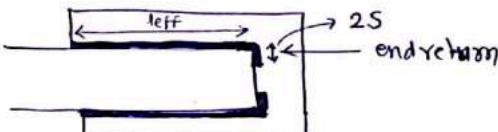
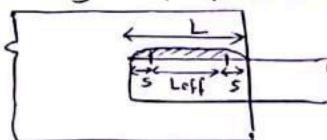
* fillet weld not recommended if $\theta < 60^\circ$ & $\theta > 120^\circ$

effective length of fillet weld :-

$$l_{eff} = L - 2s \quad \left\{ \begin{array}{l} \text{or} \\ \frac{\text{total length}}{s} \\ L = l_{eff} + 2s \end{array} \right\}$$

• For which specified size & throat thickness of weld exist.

- In practice actual length of weld is made of the effective length + plus 2 times weld size



Intermittent fillet weld :- min effective length = $\max(40, 4s)$
max. clear spacing :- compression $\geq (1.2t, 1200)$
tension $\geq (1.6t, 9200)$

min overlap in Lapjoint $\Rightarrow \max(40, 4t)$
thinner

min. size of weld :- (Based on thickness of thicker plate)	
(S) min	
thickness of thicker plate (mm)	size of weld mm (S)
0-10	3
10-20	5
20-32	6
32-50	8mm (1st run) 10mm (final size)

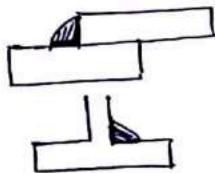
motiv: ① min size ?? to avoid risk of cracking in absence of Preheating.

ii) for thicker plate > 50mm special precaution like Preheating of plate will be taken.

max. size of weld :- based on thinner plate thickness

for square edges

$$\Rightarrow \text{thickness of thinner plate} - 1.5$$



for round edges

$$\Rightarrow \frac{3}{4} \times \text{nominal thickness of round edge}$$



• Based on throat area.
Design shear strength of fillet weld :-

$$\Rightarrow (k_s) \times f_u \quad \rightarrow \text{smaller of } \frac{\sqrt{3} \times 1.25}{1.50} \rightarrow \text{shop} \quad \text{Ultimate stress of weld \& parent metal}$$

Reduction factor for long joint in-weld :-

$$\text{IF } (L_j > 150t) \quad \beta = 1.2 - \frac{0.2 L_j}{150t} \leq 1$$

L_j → length of joint or length of side fillet weld in direction of force.

• combined stress in fillet weld

normal stress (f_a) < $\frac{f_u}{\sqrt{3} \times 1.25}$ → shop
shear stress (q)

$$f_{eq} = \sqrt{f_a^2 + 3q^2} \leq \frac{f_u}{\sqrt{3} \times 1.25} \rightarrow \text{shop}$$

1.50 → field

Imp: no need to check combination of stress if side fillet weld joining cover plates & flange plates.

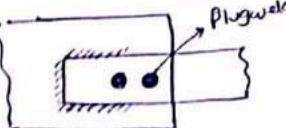
i) side fillet weld joining cover plates & flange plates.

ii) fillet weld where normal + shear $\neq f_w$

NOTE - PRO

$$\frac{f_u}{\sqrt{3} \times 1.25}$$

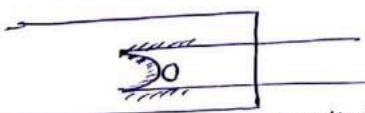
Plug weld :-



→ in which small holes are made in one plate and kept over another plate to be connected & then entire hole is filled with filler material

Slot weld :- used when overlapping length of weld

is smaller than required weld length s/o increase weld length are made



• in which a plate with circular hole is kept with another plate to be joined & then fillet weld is made along the periphery of hole.

Ties → steel members designed to carry axial Tensile load (tension member)

tie beam in a truss is a horizontal beam connecting 2 rafters.

various forms of tension member :-

(1) wires → wire ropes are exclusively used for hoisting purpose

(2) cables → used in suspension bridge.

- generally long, flexural stiffness → negligible
- initial sag & other geometrical effect must be accounted in the design.

(3) Rods & bars :- used for small tension members

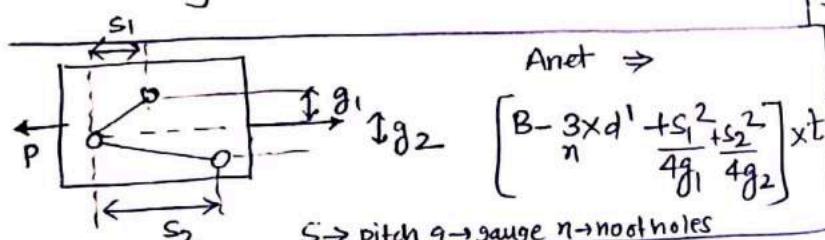
- such members in general welded to gusset plate or may be threaded and bolted

(4) plates & flats :- used as tension member in -

transmission tower, foot bridge.

They are also used in columns to keep the component member in their correct position

like lacing flat, batten plates, end tie plate

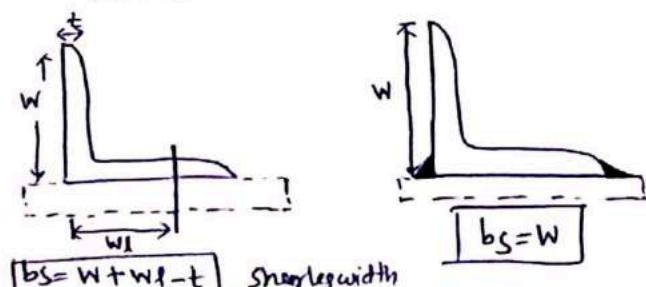


Rupture Strength of Angle :- connected through 1 leg
is affected by shear lag.

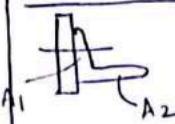
$$\Rightarrow \frac{(0.9 f_u) A_{net, connected}}{1.25} + \beta A_{gross} \sigma_{nets} \times b$$

$$\frac{\beta A_{gross} \sigma_{nets} \times b}{1.1}$$

Shear lag



• single angle connected only 1 leg :-



$$A_{net} = A_1 + \kappa A_2$$

$$A_1 = \left(l_1 - \frac{t}{2} \right) t$$

$$A_2 = (P_2 - \frac{t}{2}) t$$

$$K = \frac{3A_1}{3A_1 + A_2}$$

• pair of angle placed back to back (or a single Tee) connected by only one leg of each angle (or by the flange of tee) to the same side of gusset plate

'or' if the 2 angles are tagged along a-a



$$A_{net} = A_1 + \kappa A_2$$

$$K = \frac{5A_1}{5A_1 + A_2}$$

$A_1 \rightarrow$ area of connected leg
 $A_2 \rightarrow$ area of outstand

• if 2 angles are placed back to back and connected to both sides of gusset plate



$$A_{net} = A_1 + A_2 \quad (K=1) \text{ when tack riveted}$$

if not tack riveted then both will be considered separately and use $K = 3A_1 / 3A_1 + A_2$

W.S.M. :-
Strength or $A_{net} \uparrow$ $\xrightarrow{\text{opposite take}} \text{tack riveted}$ $\xrightarrow{\text{same side take}} \text{tack riveted}$ $\xrightarrow{\text{not tack riveted}}$ (whether same side or opposite side)

L.C.M. :- $\xrightarrow{\text{design strength}} = 2 \times \text{one angle strength}$

Type of member

Type of member	λ_{max} (Slenderness ratio)
Lacing bar in compression	145
Bracing member in case of Hangers	160
always compressive (DL+LL)	180
compressive (WL + EQ)	250
Tension member (^{load} other than EQ)	180
Tension member (WL + EQ)	350
Compression flange of beam against lateral torsional buckling	300
member always in tension except in pre-tensioned member	400

note:- Tension member (Bracing) is

Pretensioned to avoid sag

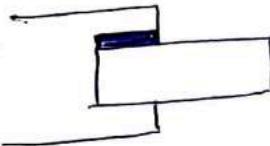
need not to satisfy max. slenderness ratio

Lug angle :- (i) reduce length of connection
(save gusset plate)

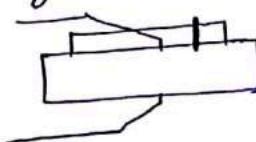
(ii) reduce shear lag { $\therefore \gamma$ of Tension member }
Thus stress-strain uniform hence no shear lag.

IS code specifications : (Lug angle):

(i) effective connection of lug angle shall be as far as possible Terminate at end of member

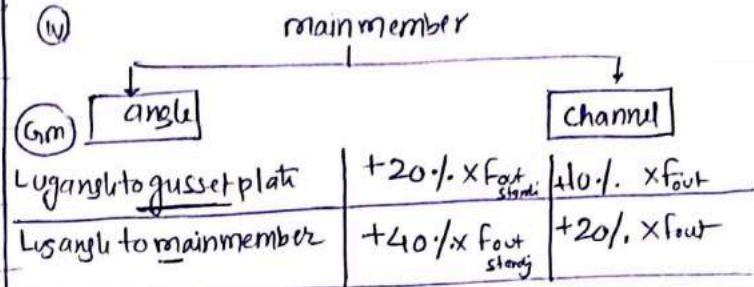


(ii) fastening of Lug angle to main member :- shall preferably start in advance of direct connection of the member to the gusset or other supporting member.



(iii) lug + gusset plate \rightarrow min 2 bolts

(iv)



Shear Lag :- when stress in one part lags behind the other part of section.

connected Leg will have highest stress at failure than outstanding legs

• Shear Lag reduce the effectiveness of component - plates of tension member that are not connected directly to a gusset plate.

(for this reason Unequal angle with long leg - connected is preferred)

Tension splice :- when 2 tension members are connected

• design strength of tension splice \Rightarrow yield, Rupture, Block shear } min.

• splice connection design force \Rightarrow $0.30 \times$ member design capacity in Tension max } designation (factored load) } gross net block (yield)

IS 800-1984 :-

Merchant Rankine formula :-

$$\sigma_{ac} = \frac{0.6 f_{cc} f_y}{(f_{cc})^{1/4} + (f_y)^{1/4}} \left[\frac{1}{1.4} \right]$$

Permissible stress in axial compression

f_{cc} = elastic critical stress in compression

$$f_{cc} = \frac{\pi^2 E}{l^2}$$

Aspect ratio

$$\lambda = \frac{l_{eff}}{r_{min}}$$

$$r_{min} = \sqrt{\frac{l_{min}}{A_{gross}}}$$

IS 800-2007 :-

$$P_u = f_{cd} A_g$$

↳ design comp. strength

$$f_{cd} < f_{cc} \rightarrow \frac{\pi^2 F}{l^2}$$

based on Perry Robertson approach.

$$f_{cd} = \frac{f_y / 1.1}{\phi + \sqrt{\phi^2 - \alpha^2}}$$

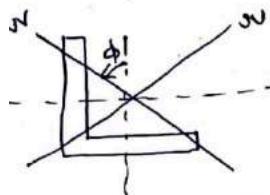
$$\phi = 0.5 \left[1 + \alpha (\lambda - 2) + \alpha^2 \right]$$

$$\alpha = \sqrt{\frac{f_y}{f_{cc}}}$$

buckling class

	a	b	c	d
Imperfection factor α	0.21	0.34	0.49	0.76

Principle axis $I_{xy}=0$ (product moment of area)



$$\frac{I_{UU}}{I_{VV}} = \frac{I_{xx} + I_{yy}}{2} \pm \sqrt{\left(\frac{I_{xx} - I_{yy}}{2}\right)^2 + I_{xy}^2}$$

$$\tan 2\phi = -\left(\frac{2 I_{xy}}{I_{xx} - I_{yy}}\right)$$

$$r_{min} = \sqrt{\frac{I_{VV}}{A}}$$

$$r_{min} = r_{VV}$$

$$r_{min} = r_{YY}$$

$$r_{min} = r_{XX}$$

note :- Product moment of Inertia $\Rightarrow (+), (-), \text{zero}$ can be

note:- if 2 axis passing through center = Principle axis.

effective length of column

	Theoretical Leff	IS code provision
	$0.50l$	$0.65l$
	$\frac{l}{\sqrt{2}} = 0.707l$	$0.80l$
	l	l
	$1.2l$	
	$2l$	
	$2l$	

note:- (i) effective length :- distance b/w the points of contraflexure in IS code slight larger value than theoretical value to account for the lack of 100% fixity at support

- (ii) for later column above value increase by 5%
- (iii) for flange " +10%

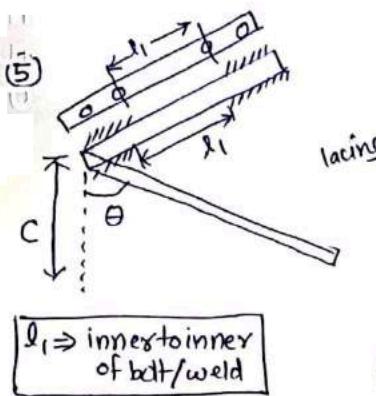
for compression member consisting of Angles section:

Section	Type	Allowable Permissible stress
Single or double angle	continuous	σ_{ac}
single angle	one rivet	$0.85 \sigma_{ac}$
	>1 rivet or weld	σ_{ac}
double angle	placed back to back on <u>opposite side of gusset plate</u>	σ_{ac}
	placed back to back on <u>same side of gusset plate</u>	$0.8 \sigma_{ac}$

Lacing Built up column :-

- (1) $A_{max} = 14.5 = \frac{l_{eff}}{r_{min}} \left\{ r_{min} = \frac{t}{\sqrt{2}} \right\}$
- (2) $l_{eff} = 1.05 \times L_{eff} \left\{ \text{increased by } 5\% \right\}$
(to account for shear deformation due to unbalance horizontal SF.)
- (3) design as slender compression member
(truss member)

- (4) lacing member - Rolled section, tubes of equal strength
ISF > ISA, ISLB



$$40^\circ < \theta < 70^\circ$$

$$\begin{aligned} C &\geq 50 \\ r_{min} &\geq 0.7 \text{ in whole} \end{aligned}$$

If fails then
 $\theta \uparrow$
Provide double lacing

(5) effective length

Single lacing
($l_{eff} = l$)

double lacing & welding

$$l_{eff} = 0.7 l_1$$

(6) $t_{min} < \frac{l_1}{40}$ Single lacing & welding
 $\frac{l_1}{60}$ double lacing

(7) tie plates at end of lacing system →
to prevent distortion of built up c/s due to unbalance horizontal force.

(8) lacing should be designed to resist a transverse shear = 2.5% of axial column load
(V)

(9) force in each lacing bar (F) = $\frac{V}{N \sin \theta}$ $\left\{ \begin{array}{l} N=2 \text{ single} \\ N=4 \text{ double lacing} \end{array} \right.$
 $\therefore \text{no of rivet req.} = \frac{2f_{coss}}{R_v}$

(10) lacing → Best for eccentric loading
if eccentric load then it is designed to resist additional shear caused due to BM.
↳ due to eccentric load.

(11) width of lacing bar = 3 x dia of bolt

Φ	B
16 - 50	
18 - 55	
28 - 85	

Buckling of strut component (tack bolted)

Trick T-24

$$\frac{l_1}{r_{min}} > 40$$

0.6 in whole.

$l_1 \rightarrow$ dist. b/w tack bolts

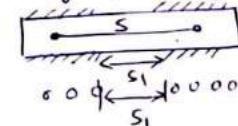
Battened Built up column :
only axial load
not for eccentric load
design as frame

- Battens subjected to long. SF & BM
- flat plates are used for batten
- The no. of battens \Rightarrow so that member divided into not less than 3 parts longitudinally
 - { min. 4 batten plates or min 2 intermediate batten + 2 end battens }
- effective length of battened column $\Rightarrow +10\% \uparrow$
increased by 10%.

• $V = 2.5 f_c$ of axial load

$$l_{min} \neq \frac{s_1}{50}$$

$s_1 \Rightarrow$ transverse dist b/w centroid of inner and bolt group or rivet group



$$M = f \times s_1 = \frac{Vc}{2N}$$

• effective depth of batten (d) $\Rightarrow D - 2 \times \text{edge dist}$

$$\begin{aligned} d > \frac{3a}{4} &\rightarrow \text{for intermediate batten} \\ d > a &\rightarrow \text{for end batten} \\ d > 2b &\rightarrow \text{for any batten} \end{aligned}$$

Design of slab base (IS 800:2007) :

$$t = \sqrt{\frac{2.5w(a^2 - 0.3b^2)}{f_d/1.1}}$$

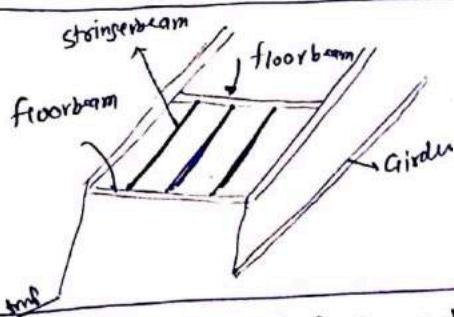
① filler joist :- steel beam of light section
Plain cement concrete.

[Joist → a beam supporting floor construction
but not a major beam.]

② Girder :- floor beams used in Building
↳ also major beam in any structure.

③ Floor beams :-
↳ major beam supporting the beams
↳ span b/w girder

④ Stringer beam → span b/w floor beam
Stringers → members used in bridge parallel
to the traffic to carry the deck slab, they
will be connected by transverse floor beam.



⑤ spandrels : exterior beam at floor level of building
which carry part of floor load + exterior wall.

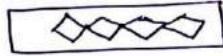
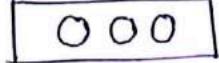
⑥ Lintel :- Beam members used to carry wall loads,
over wall opening for door, window.

⑦ Purlins :- A roof beam usually supported
by roof truss
↳ supports on principal rafter

⑧ Rafters :- A roof beam usually supporting
building.
[Rafter purlin
Roof truss]

⑨ Girt :- A horizontal members fastened to
and spanning b/w peripheral columns of an industrial
building. used to support wall cladding like
corrugated metal sheeting.

note:- castellated beam :- (मरलावीमेसी होल)



→ wide flange I beam, I beam subjected to
longitudinal cut along web.

Design criteria of beam :-

1- Design for BM

2- Design for SF

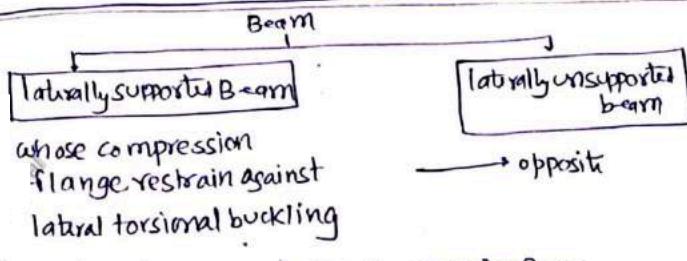
3- check for Deflection

4- check for secondary failure

local buckling of
compression flange
or Web

$\frac{wsm}{\text{max permissible deflection in SSB steel}}$
 $\neq \frac{\text{span}}{325}$

web crippling under
concentrated load



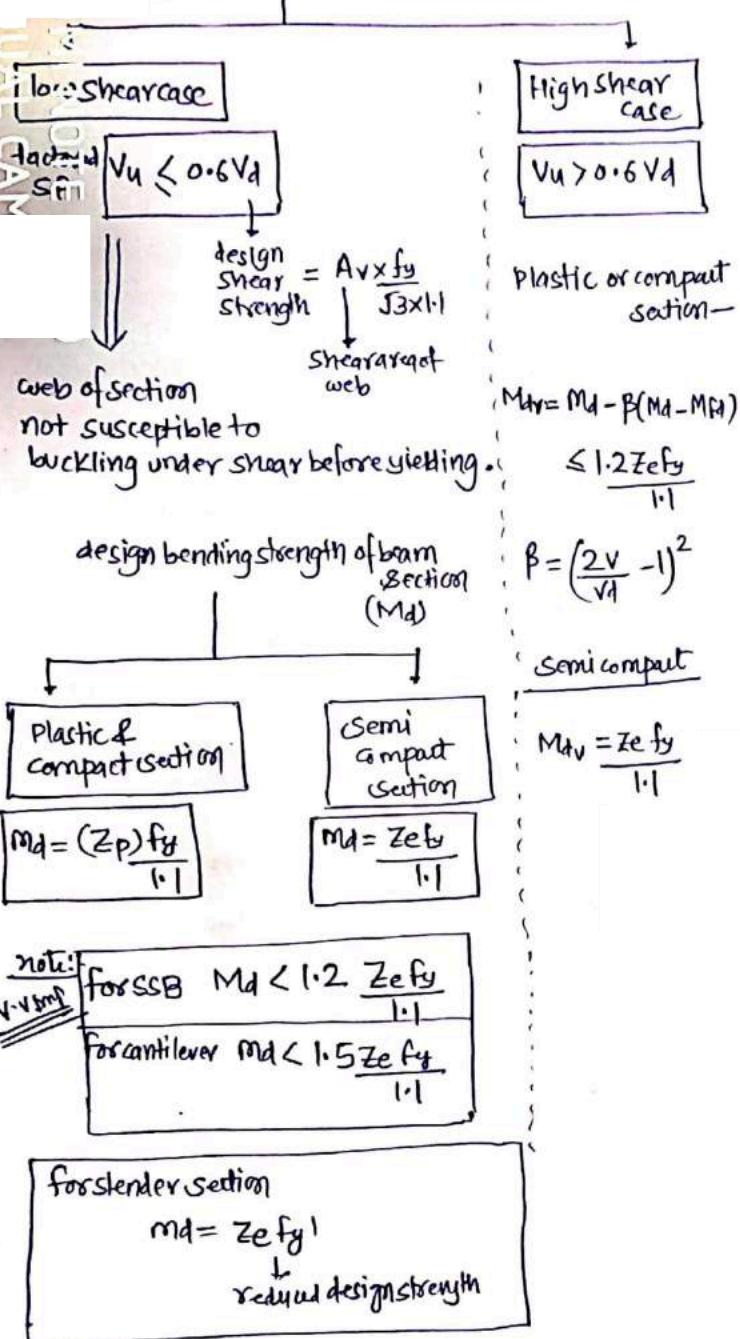
- (i) Providing shear connectors on compression flange.
(ii) Bracing the compression flange of adjacent beam.

Bending (flexural strength) :- (Lsm)

Design BM (M) \leq Design bending strength (M_u)

i) Laterally supported beam :-

when $\frac{d}{t_w} < 67.6$ (no shear buckling in web)



(B) laterally unsupported :- (refer IS code)

Deflection limit :- Excessive deflection may lead to crack in plaster and may damage the material attached (or) supported by beam

IS 800 : 2001 :-

(v)		vertical deflection for	value
cantilever	span	elastic cladding	span/120
	span	Brittle cladding	span/150
	span	elastic cladding	span/150
purlin & grit	span	Brittle cladding	span/180
	span	elastic cladding	span/240
	span	brittle "	span/300

Web crippling :- occurs at a point where concentrated load acts.

Hence due to reaction at support, high compressive stresses are produced in web close to upper flange or lower flange.



- web crippling is a bearing failure
- near the support web of beam may cripple due to lack of bearing capacity

Note :- The crippling occurs at root of radius.



As per IS code $\Rightarrow f_w = \left[(b_1 + n_c) t_w \right] \frac{f_y}{1.1}$
to find web crippling of web
 $(2.5 t_f)$

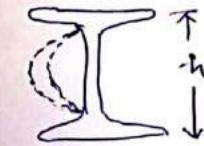
$n_c \rightarrow$ length obtain by dispersion through the flange to web in at slope 1 : 2.5

Note :- How to avoid web ~~buckling~~ crippling

Provide bearing stiffner

Provide thicker webs

Web buckling :- • web buckling is the sudden sideways deflection of str. member under Application of compressive load.



web buckling (vertical buckling) occurs when intensity of vertical compressive stress near center of section becomes greater than critical buckling stress for the web acting as a column. The buckling of column is much influenced by the restraint provided for the flanges.

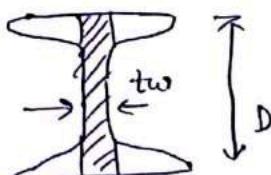
• web buckling is not a problem with rolled beam section, this possibility exist in the thin webs of deep plate girders.

• normally if web is safe in crippling it will be safe in buckling also.

V.V Imp conclusion :-

① Local flange Buckling	due to bending compression
② Web crippling	more bearing stress at root of fillet
③ Web buckling	diagonal compression due to shear

$$\text{Shear capacity of web} = \left[\frac{f_y}{\sqrt{3}x_{1.1}} \right] (D \times t_w)$$



Built up beam :-

① symmetrical built up beam

$$\text{Area of each cover plate} = \frac{Z - Z_1}{d} \cdot A_P$$

$Z_1 \rightarrow$ section modulus of rolled I section available depth of beam

$$A_P = \frac{1.2(Z - Z_1)}{d}$$

note :-

Gross sectional area for flange plate is taken 20% more than the net cross-sectional area allowing for rivet holes and approximation in calculation.

Gantry girder :- [designed as laterally unsupported beam used in industrial building]

- subjected to unsymmetrical bending due to lateral thrusts.
- type of load acting over this

① Transverse load	due to dead load (DL) → Gravity load
② Lateral load	due to moving & stopping of crab
③ longitudinal load	movement of truss or rails, starting & stopping of crane

max. Deflection of Gantry girder under DL+LL (IS-800: 1984)

where cranes → manually operated	$\frac{L}{500}$
EOT cranes $< 50\text{t}$	$\frac{L}{750}$
EOT cranes $> 50\text{t}$	$\frac{L}{1000}$
other moving loads such as charging car	$\frac{L}{600}$

Seated connection :-

The connection b/w one beam to other beam or column with the angle at top & bottom.

i) unstiffened seated connection :-

if packing stiffner is not provided with angle at top & bottom

(ii) stiffened seated connection :- if packing - stiffner is provided with angle at top & bottom.

Purlin → flexure member
Girts → unsymmetrical bending

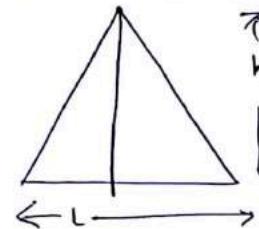
$$\text{max. BM in purlin} = \frac{wL^2}{10}$$

$$t = 2p + r$$

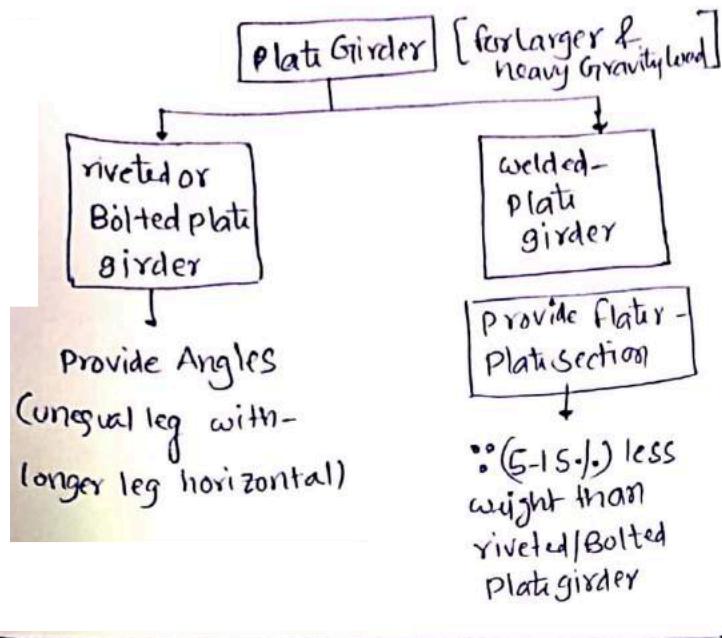
↓ ↓ ↓

cost of truss cost of purlin roof cost } per unit area

$$\text{economic spacing of truss} = \frac{L}{3} - \frac{L}{5}$$



$$\text{roof truss slope} = 2 \times \text{pitch} \left(\frac{h}{L} \right)$$



Purpose of stiffner in a plate girder:

- to prevent buckling of web plate

Vertical stiffner (stability stiffner) (transverse stiffner)

- increase buckling resistance of web against shear
- intermediate vertical stiffeners are joggled.

horizontal / longitudinal stiffner

- increase buckling resistance of web against bending.
- provided when the depth of web is more & there is tendency of web buckling.
- it is provided when vertical stiffeners becomes too close and only thin-plates are available for web.
- provided in compression zone of web.

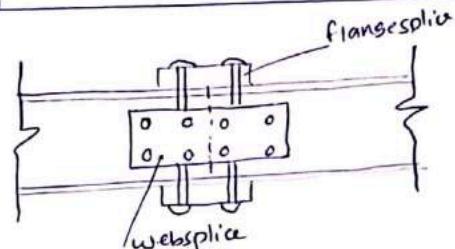
Bearing stiffner or end bearing stiffener or load stiffener

- used to transfer concentrated loads on the girder & heavy reactions at support to full depth of web
- provide straight
- design as column with the length of web 20 times the thickness of web on both sides.
- it prevents the web from crushing & buckling sideways.
- it relieves the rivet connecting the flange angles & web, from vertical shear.

diagonal stiffners	Safe web against shear + bearing
Torsional stiffner	<ul style="list-style-type: none"> • To transmit Tensile forces applied to web through a flange • Provided at support to restrain the girder against Torsional effect.

flangesplice :-

- a joint in the flange element provided to increase the length of flange plate



- flange splice is designed for axial force only.

web splice :- A joint in web plate to increase its length

- web splice designed for shear & moment at the spliced section
- the splice plates are provided on each side of web

$\frac{d}{tw} \leq 85$	unstiffened → does not require any stiffner
$\frac{d}{tw} > 85$	provide transver stiffner
$85 < \frac{d}{tw} < 200$	only Intermediate vertical stiffner required.
$\frac{d}{tw} > 200$	vertical stiffner + 1 horizontal stiffner at a distance of from compression flange equal to $\frac{2}{5}$ th of the distance from the compression flange to the neutral axis are provided.
$200 < \frac{d}{tw} < 400$	vertical stiffner + 1 HS + 2nd HS at N.A.

- min distance b/w vertical stiffner $\Rightarrow 0.33d$
- max $\rightarrow 1.5d$

min unsupported Length of stiffner = $1.80tw$
max = $2.70tw$

effective flange area in Compression = $A_f + \frac{A_w}{6}$

Tension = $A_f + \frac{3}{4}(\frac{A_w}{6})$

Bernoulli \rightarrow strain diagram linear

$$Z_p = A_c \gamma_c + A_t \gamma_t$$

first choose equal arm axis

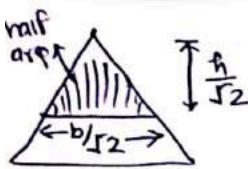
Plastic section modulus

$$\text{load factor} = f_{OS} \times \text{shape factor}$$

$$\frac{M_p}{M} = \frac{\text{collapse load}}{\text{working load}}$$

$$\frac{M_p}{M} = \frac{(Z_p)}{Z_e} = \frac{M_p}{M_y}$$

$$\text{margin of safety} = f_{OS} - 1$$



$$\frac{d^2y}{dx^2} = \frac{1}{R} = \frac{M}{EI} = \frac{\sigma}{Y} = \infty$$

$$\therefore y \rightarrow 0$$

\therefore Rate of change of slope = ∞ at plastic limit or curvature

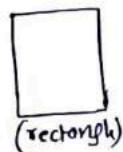
Shape factor:-(S)



$$\begin{aligned} & (1.12 - 1.14) \\ & f(1.1 - 1.2) \\ & \text{weak } (1.50) \end{aligned}$$



$$1.27 \quad (\frac{4}{\pi})$$



$$1.50$$



wide flange (core axis)

chamfer



$$1.70 \text{ or } 1.65$$

$$f$$

$$\textcircled{O} \quad D/d = k$$

$$1.69 \left(\frac{1 - k^2}{1 - k^4} \right)$$

Design

elastic

equilibrium condition

moment curvature relation

plastic

equilibrium

mechanism

yield condition

Kinematic Theorem
Principle of Virtual Work
Inelasticity
 $P = P_u M_I$

static theorem
Inelastic Virtual Theorem
 $P \leq P_u$

Section	$\frac{b}{dF}$	Value Ex.	Condition
class-1 (plastic)	< 9.5	$16MP \quad 12$	Hinged develop, sufficient hinge to fail structure.
class-2 (semi-compat)	$9.5 - 10.5$	$12MP \quad 12$	Hinged develop, inadequate plastic hinge rotation capacity
class-3 (semi-compat)	$10.5 - 15.7$	M_y	extreme fibre f_f $\geq f_y$ due to local buckling can not develop MP
class-4 (slender)	> 15.7	$< M_y$	Before reaching M_y element-buckle locally

Plastic length Length (L_p) :- (length of elastoplastic zone)
↳ zone of yielding (mp to my)

① SSB (conc. load mid)

② SSB (UDL)

③ Cantilever (conc. load front end)

④ Cantilever (conc. moment at end)

$$L_p = L \left(1 - \frac{1}{S} \right)$$

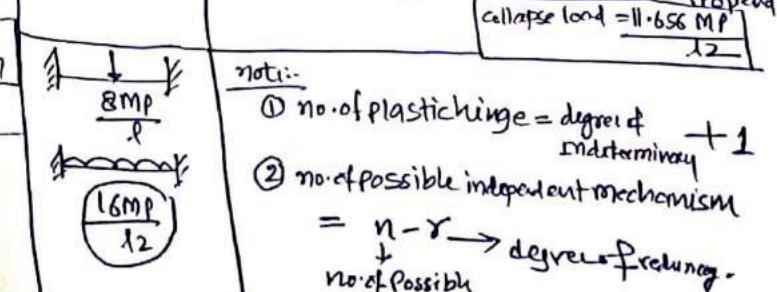
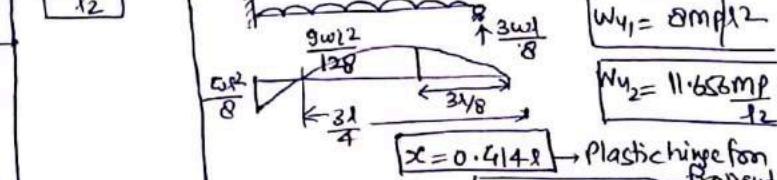
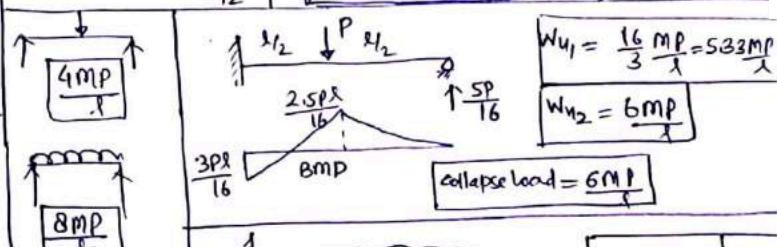
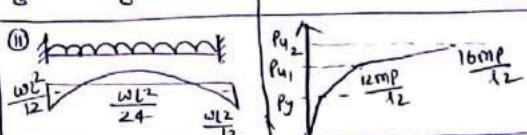
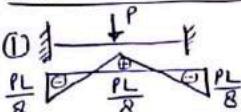
$$L_p = L \sqrt{1 - \frac{1}{S}}$$

$$L_p = L \left(1 - \frac{1}{S} \right)$$

$$L_p = L$$

L_p depend \rightarrow loading (conc. load or UDL)
 \rightarrow geometry (shape factor (S))
 \rightarrow length of beam

Load Deflection diagram:-



- ① no. of plastic hinge = degree of indeterminacy + 1
- ② no. of possible independent mechanism = $n - r$ \downarrow no. of possible plastic hinges